

NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LIGHT FILM OF SUPPER LUBE GREASE OR EQUIVALENT.

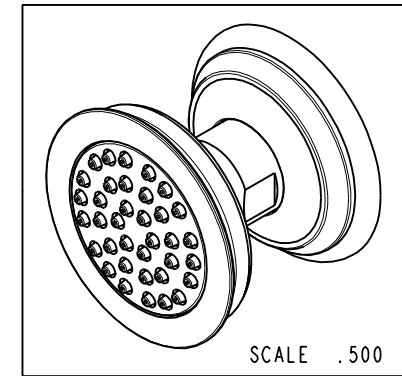
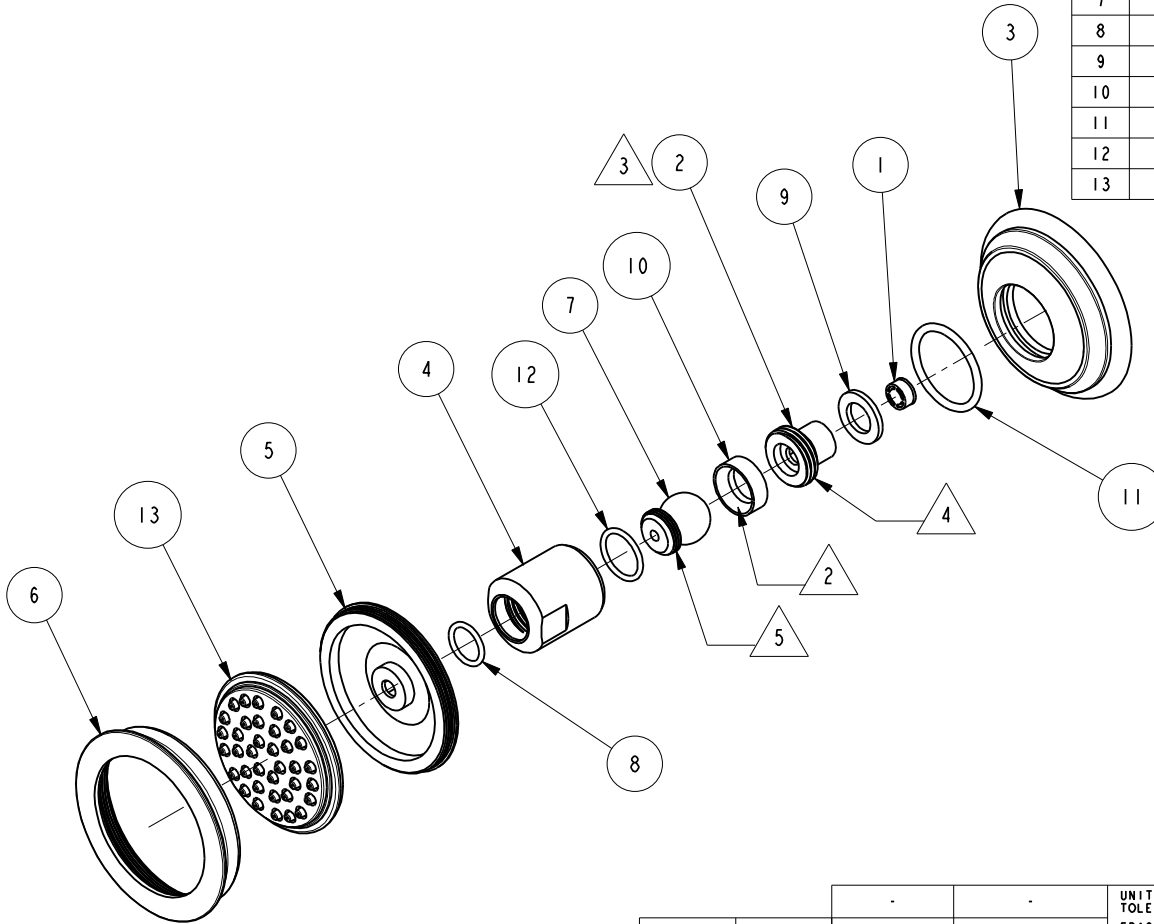
3. USE A 17 LB/IN TORQUE TO INSTALL.

4. APPLY LOCTITE 242.

5. APPLY ADHESIVE LOCTITE 680 OR EQUIVALENT.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11599	FLOW REGULATOR, 1.75 GPM, LIGHT BLUE	PART	1
2	11688	BODY SPRAY RETAINER	PART	1
3	11690	BODY SPRAY ESCUTCHEON	PART	1
4	11691	BODY SPRAY COLLAR	PART	1
5	11693	BODY SPRAY SHELL	PART	1
6	11694	BODY SPRAY FACE PLATE	PART	1
7	50199	PIVOT BALL	PART	1
8	91019	O-RING, #2- 014, EPDM, 65-75 DURO, NSF 61	PART	1
9	91153	WSHR .438 X .738	PART	1
10	91160	WSHR .5 ID X .74 OD X .25 THK, CONCAVED, RUBBER	PART	1
11	91259	O-RING, #2-121, EPDM, 65-75 DURO	PART	1
12	91432	O-RING, #2-016, PTFE, D55 DURO	PART	1
13	91520	JET SPRAY FACE PLATE	PART	1



TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
±1/16" .X ±.1 [2.5] ±°  
.XX ±.06 [1.5]

(X.XXX) DENOTES CRITICAL DIMS.  
ALL THREADS ARE CRITICAL

DRAWN	JINSON	01/07/21
CHECKED	R.S.	01/07/21
APPROVED	R.S.	01/07/21

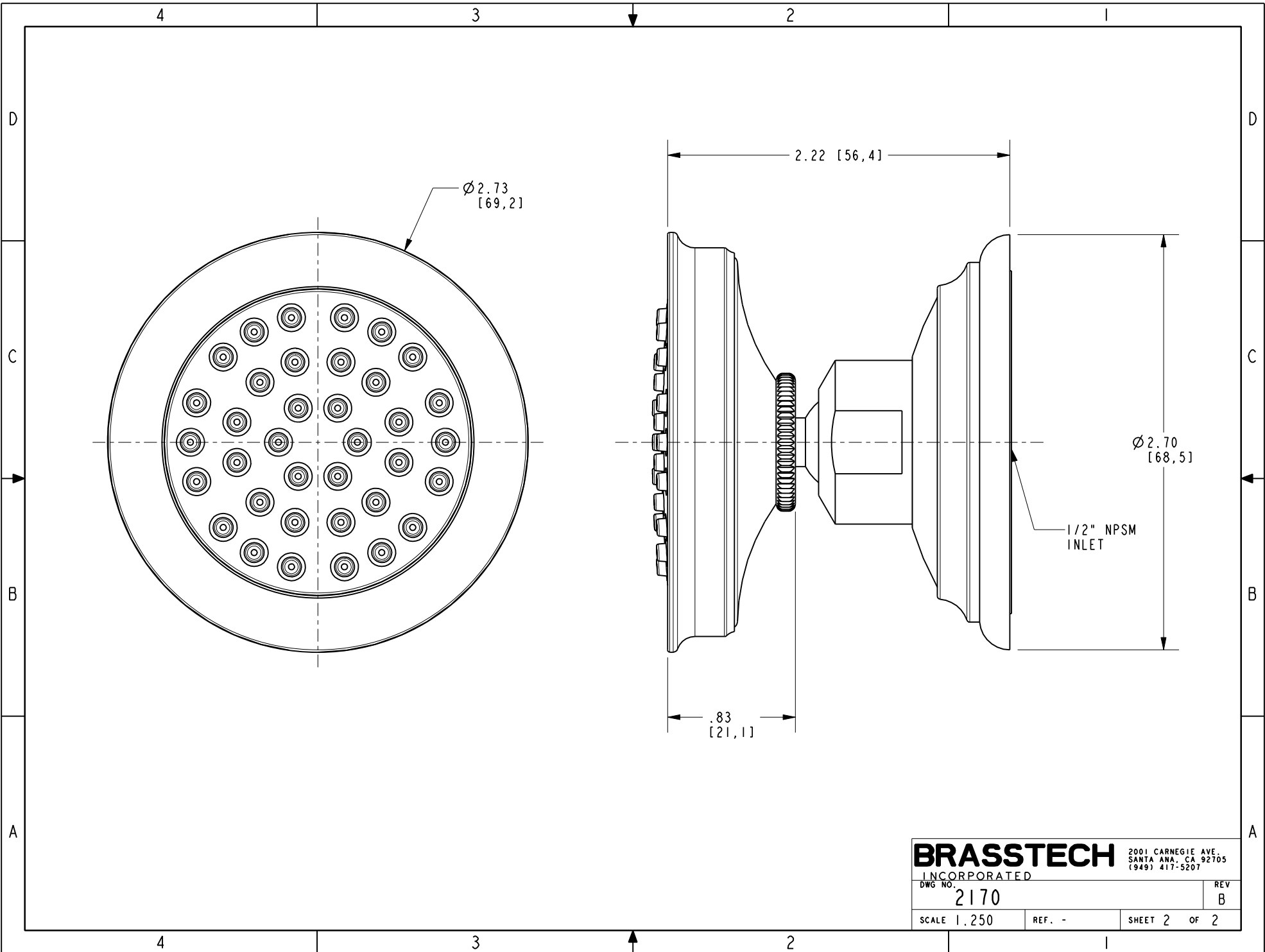
**BRASSTECH** 2001 CARNEGIE AVE.  
INCORPORATED SANTA ANA, CA 92705  
(949) 417-5207

SHOWER BODY SPRAY - TRAD.

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-4300d	01/07/21	R.S.
-	A	EN-2768	06/19/14	-
-	-	EN-1421	07/29/10	-

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DWG NO.	2170	REV	B
SCALE	.400	REF.	-
SHEET	1	OF	2



Ø 2.73  
[69,2]

2.22 [56,4]

Ø 2.70  
[68,5]

1/2" NPSM  
INLET

.83  
[21,1]

<b>BRASSTECH</b>		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	2170	REV	B
SCALE	1.250	REF.	-
		SHEET	2 OF 2