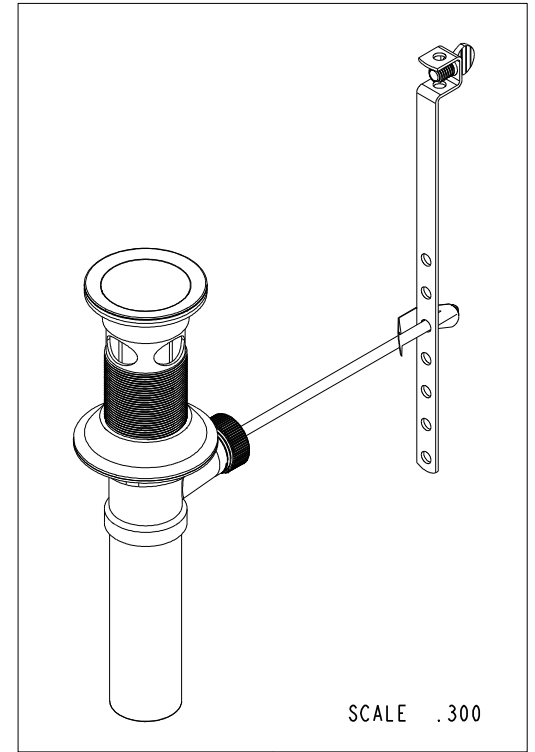
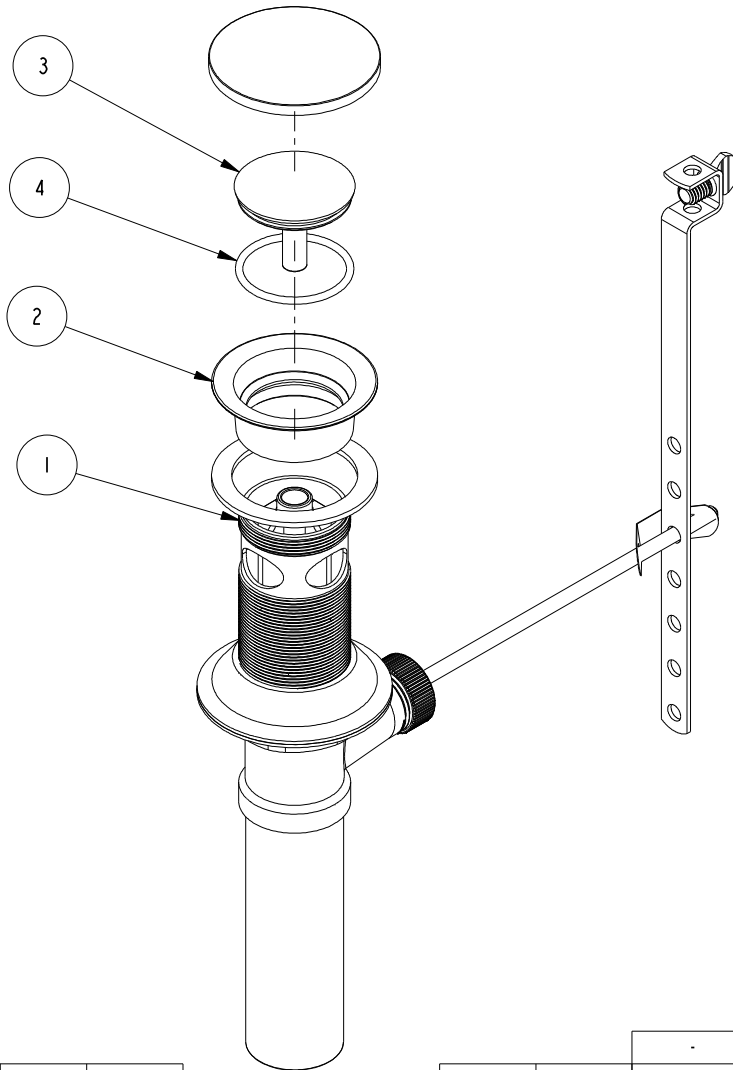


NOTES:

- (N1) 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	1-683	POP UP BODY ASM	ASSEMBLY	1
2	20-261	FLANGE ASM	ASSEMBLY	1
3	12531	DRAIN CAP	PART	1
4	91642	O-RING	PART	1



-	D	EN-430011	10/22/21	N.S.
-	C	EN-3248	01/18/17	V.V.
-	B	EN-3079	09/06/16	V.V.
-	A	EN-1713	03/29/12	V.V.
-	-	RELEASED	12/22/04	V.V.
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/16" .X ±.1 [2.5] ±1°
.XX ±.06 [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN	H. LE	06/13/16
CHECKED	V. VU	06/13/16
APPROVED	V. VU	06/13/16

BRASSTECH
INCORPORATED

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

POP UP ASSEMBLY

DWG NO.	325	REV	D
SCALE	.406	REF.	-
SHEET	1	OF	2

