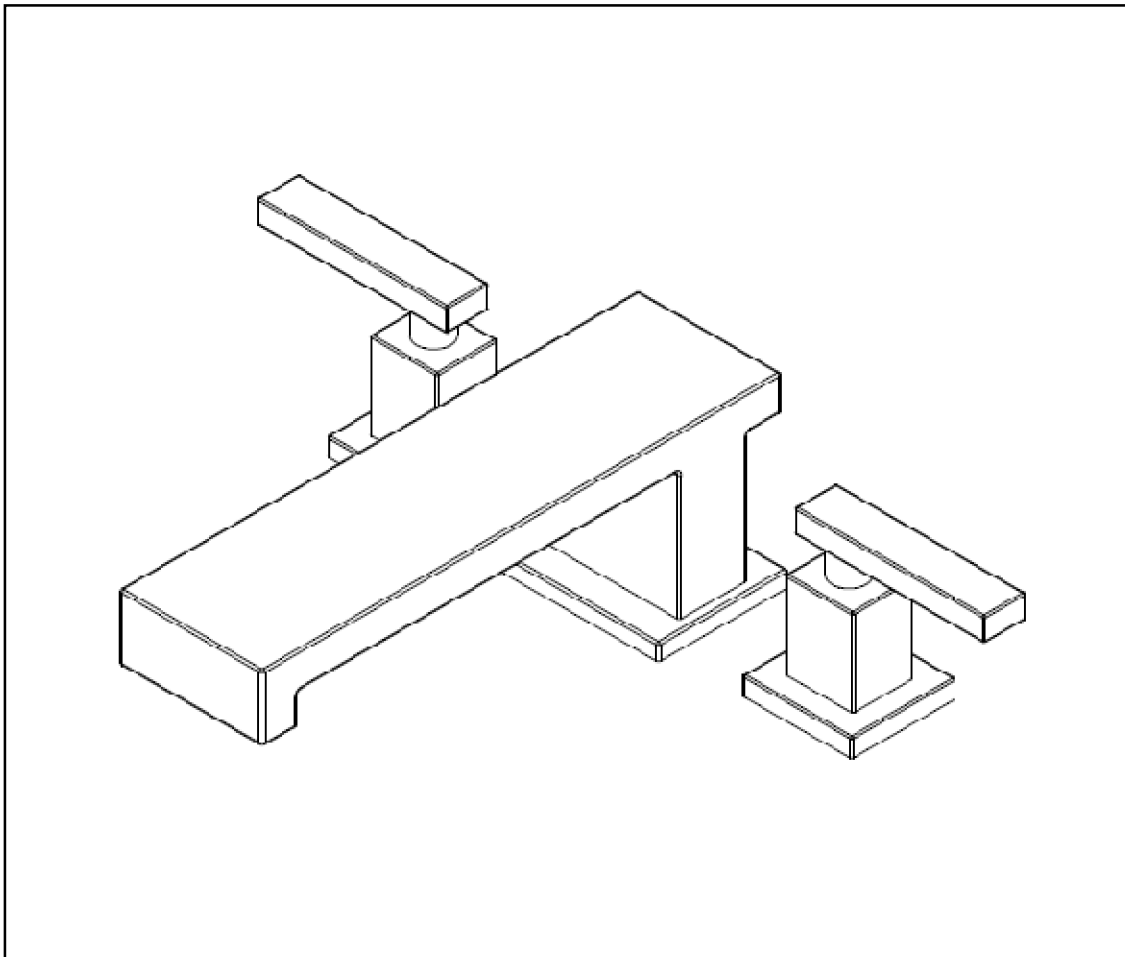


# M E T R O

## ROMAN BATH SET

### INSTALLATION INSTRUCTIONS

Valve Model No`s	I-656
Trim Kit for Model No's	2566



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# Rough in Valve Installation

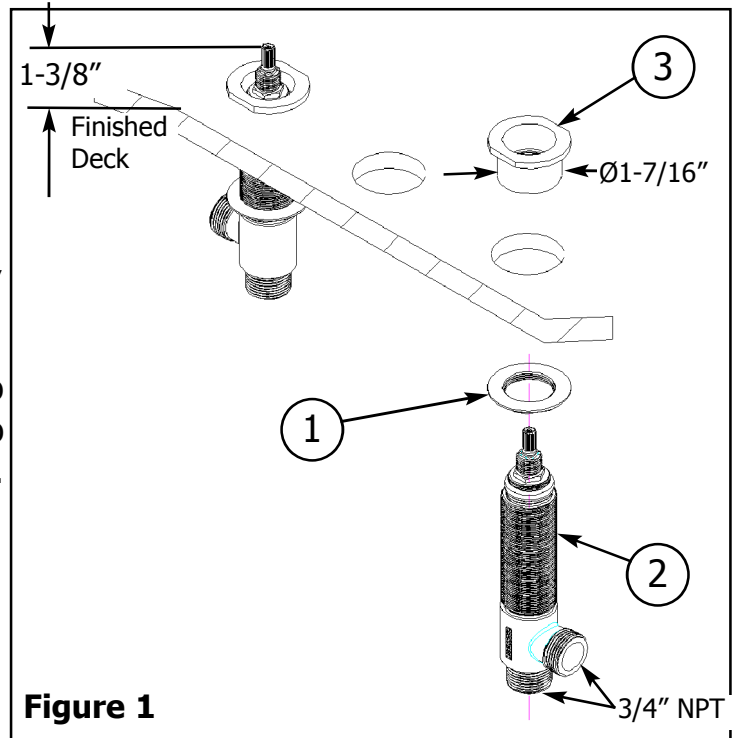
**We recommended Installation of this product by a Professional Plumbing Contractor**

**Note:** Use Teflon tape or equivalent to seal all threaded joints.

**Warning:** To prevent severe damage to valve body, any solder/braze process must be performed a min. of 4" from ports. It is strongly recommended that an access panel is built into the roman bath surround. Access panels allow for ease of trim installation and future possible repairs.

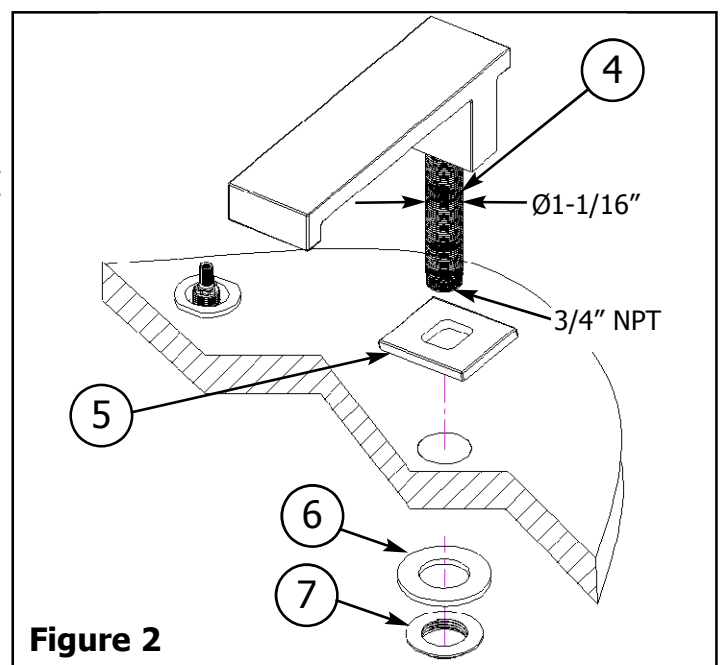
## Valve Installation

1. Place flange NUT (1) onto VALVE (2).
2. Insert VALVE (2), (blue/cold and red/hot), through the hole in the mounting surface.
3. Thread inverted mounting NUT (3) onto VALVE (2). Adjust VALVE (2) stem height to 1-3/16" above the top of mounting surface. See Figure 1.



## Spout Installation

1. Slide spout NIPPLE (4) through deck PLATE (5) and center hole of mounting surface. Make sure spout is flush with deck PLATE (5).
2. Secure into place with WASHER (6) and MOUNTING NUT (7). See Figure 2.



## Trim Installation

- 1.Utilizing 3/4" copper pipe, make connections between spout, valves and water supply. See Figure 3. **Warning:** To prevent severe damage to valve body, any solder/braze process must be performed a min. of 4" from ports.
- 2.Place the O-RING (9) and ESCUTCHEON (11) onto STEM (12). Secure HANDLE (8) into place by first engaging the STEM (12) and then threading MOUNTING NUT (7) onto cartridge. Any adjustments for rotational alignment must be made to the valve body, not to the cartridge. Repeat on other side. See Figure 4. (Cartridge Bonnet factory torque is 14-16 ft-lbs.)
- 3.Turn on water supply, and flush both valves until water is clear.
- 4.Check for leaks and make any final adjustments required.

