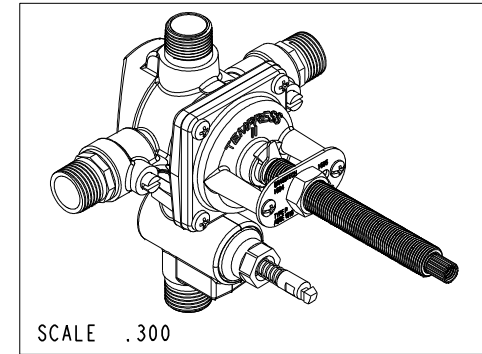
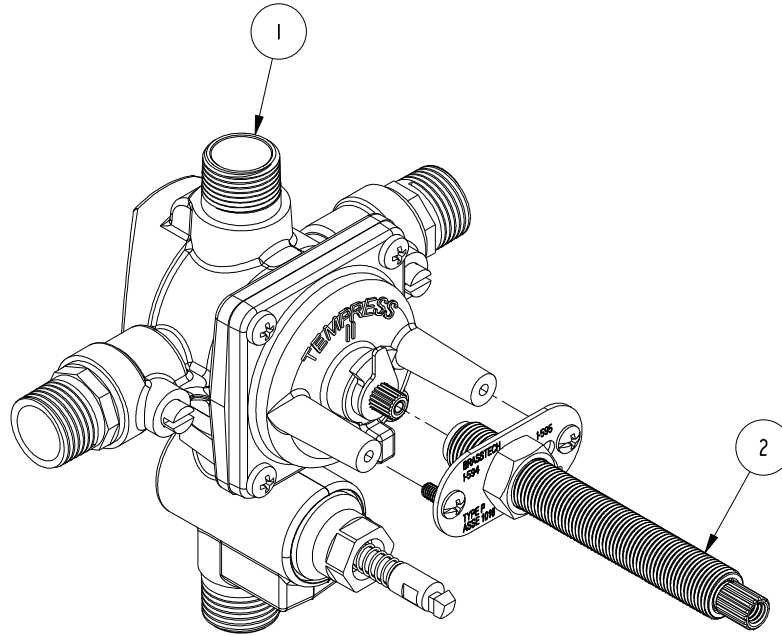


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	1-209	BP VALVE ASM WITH DIVERTER	ASSEMBLY	1
2	1-423	STEM KIT	ASSEMBLY	1



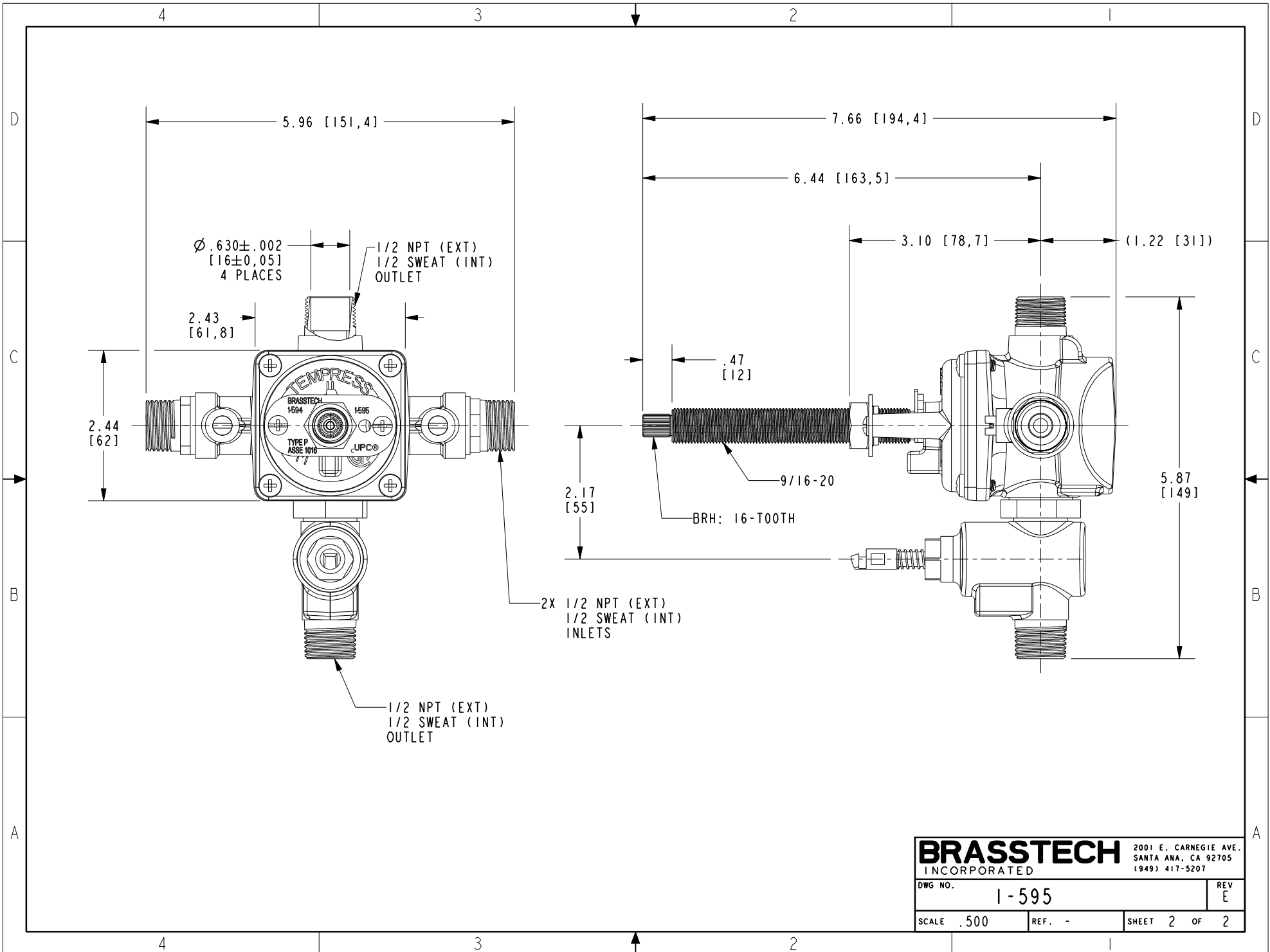
-	E	EN-4300kk	03/24/21	R. S.
-	D	EN-3729b	01/31/20	J. M.
-	C	EN-3285	03/15/17	J. A.
-	B	EN-2600	09/23/13	-
-	A	EN-2034	01/03/12	-
-	-	EN-1183	03/23/09	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	1032BP	1032BP
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL		
DRAWN	JIMSON	03/15/17
CHECKED	RAVINDRA	03/15/17
APPROVED	J.A.	03/15/17

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
BP VALVE ASM WITH DIVERTER			
DWG NO.		REV	
1-595		E	
SCALE	REF.	SHEET	OF
.500	-	1	2



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	1-595	REV	E
SCALE	.500	REF.	-
SHEET 2		OF 2	