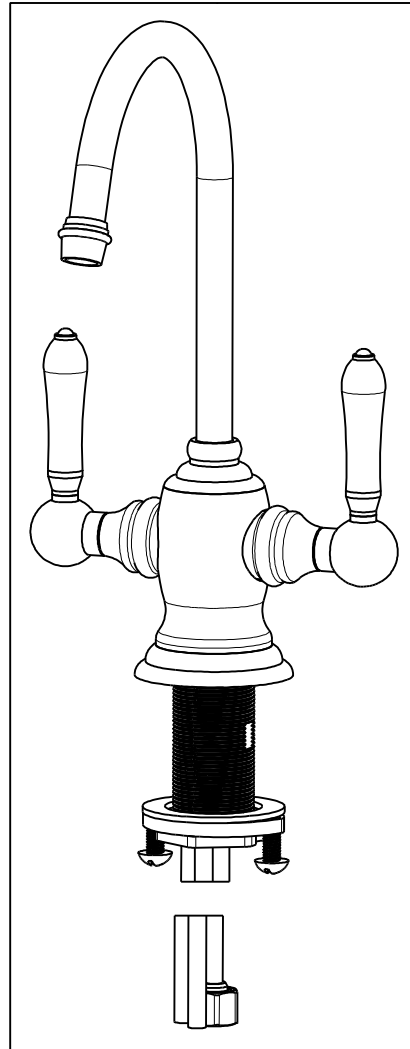


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

- 2. APPLY LOCTITE 680.
- 3. CUT AND SHORTEN O-RING BY .13" TO .20" IN LENGTH BEFORE INSTALLING.
- 4. SLIT O-RING BEFORE INSTALLING.
- 5. APPLY LOCTITE 242.
- 6. CONNECT CLEAR AND RED TUBINGS TOGETHER AND WATER TEST WHOLE UNIT.
- 7. BAG 92194 IN A SEPARATE BAG.
- 8. REWORK CARTRIDGE ASSY IF THE HANDLE DOES NOT RETURN TO THE "OFF" POSITION AUTOMATICALLY AFTER WATER TESTING.
- 9. INSTALLATION TORQUE: 8-14 LB-FT.
- 10. INSTALLATION TORQUE: 78 LB-IN +/- 6 LB-IN
- 11. LUBRICATE SPRING WITH DOW CORNING III.V
- 12. APPLY THIN FILM OF DOW CORNING III.
- 13. INSTALLATION TORQUE: 10-14 LB-IN



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12716	ESCUTCHEON	PART	1
2	13282	WATER DISP. BODY H/C (TRAD)	PART	1
3	50705	WATER DISP BODY CAP	PART	1
4	50706	WATER DISP SPOUT RET RING	PART	1
5	50713	SPOUT, WATER DISP. (TRAD.)	PART	1
6	50712	WATER DISP SPOUT SHELL	PART	1
7	91382	O-RING, #2- 012, TEFLON,	PART	1
8	91217	O-RING, #2-020, EPDM, 65-75 DURO, NSF 61	PART	1
9	91017	O-RING, #2- 012, EPDM, 65-75 DURO, NSF 61	PART	2
10	50714	WATER DISP. CAR.T HOLDER	PART	2
11	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
12	5-061	ADAPTER/CARTRIDGE ASSY	ASSEMBLY	1
13	50708	WATER DISP HDL BONNET (TRAD)	PART	2
14	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
15	92194	COUPLING, 3/8" X 1/4"	PART	1
16	98043	TAG LABEL, HOT WATER WARNING	PART	1
17	91762	O-RING, #2-132, EP, 50 DURO - GREY	PART	1
18	11833	ADAPTER	PART	1
19	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	1
20	12589	WATER DISP LEVER HUB (TRAD)	PART	2
21	92000	SCREW 8 - 32 X 1/8 SS	PART	2
22	92016	SCRW, 10-24 X 3/4 SKT HD FLT PT SS	PART	1
23	91373	BLUE IDENTIFIER	PART	1
24	91374	RED IDENTIFIER	PART	1
25	92192	SCRW, 10-32 X 5/8 SKT HD CUP PT SS	PART	2
26	12583	LEVER HANDLE	PART	2
27	1-431	RED SUPPLY LINE	ASSEMBLY	1
28	1-432	BLUE SUPPLY LINE	ASSEMBLY	1
29	1-433	GREY SUPPLY LINE	ASSEMBLY	1
30	13070	RETAINER PLATE	PART	1
31	13289	NIPPLE	PART	1
32	1-393	1-1/8 18 UNEF MOUNTING KIT	ASSEMBLY	1

ZONE	REV	DESCRIPTION	DATE	APPROVED
-	E	EN-4300jj	04/12/21	R.S.
-	D	EN-3634A	11/21/19	C.G.
-	C	EN-3722	02/08/19	C.G.
-	B	EN-3558a	12/31/18	V.V.
-	A	EN-3240	01/05/17	V.V.
-	-	EN-2980i	10/4/16	J.A.

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
±1/16" .X ±.1 [2,5] ±1°
.XX ±.06 [1,5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

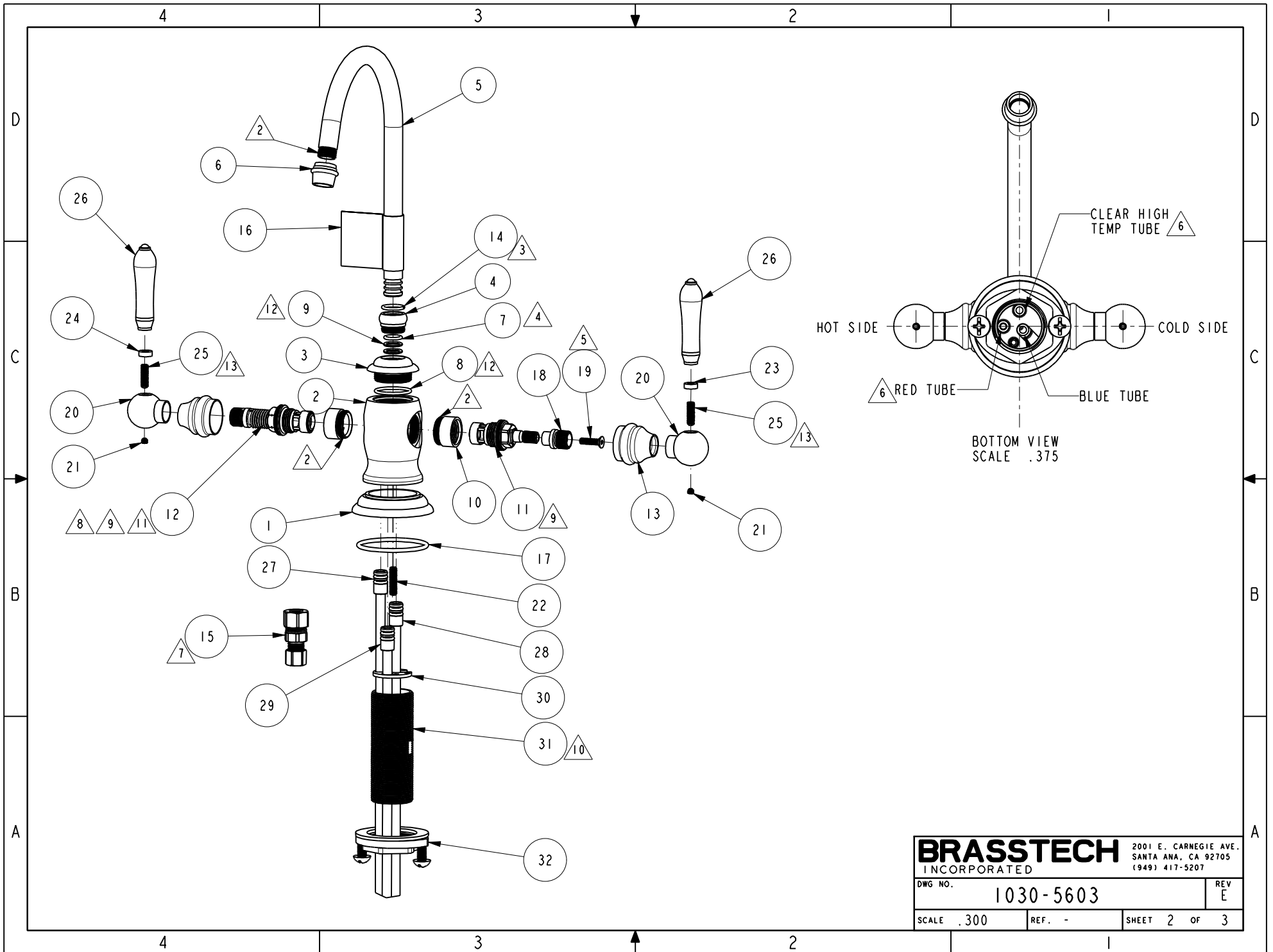
DRAWN	JINSON	04/12/21
CHECKED	R.S.	04/12/21
APPROVED	R.S.	04/12/21

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

**H & C WATER DISP, LEVER
TRAD**

DWG NO. **1030-5603** REV **E**

SCALE .375 REF. - SHEET 1 OF 3



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
DWG NO.	1030-5603	REV E
SCALE .300	REF. -	SHEET 2 OF 3

