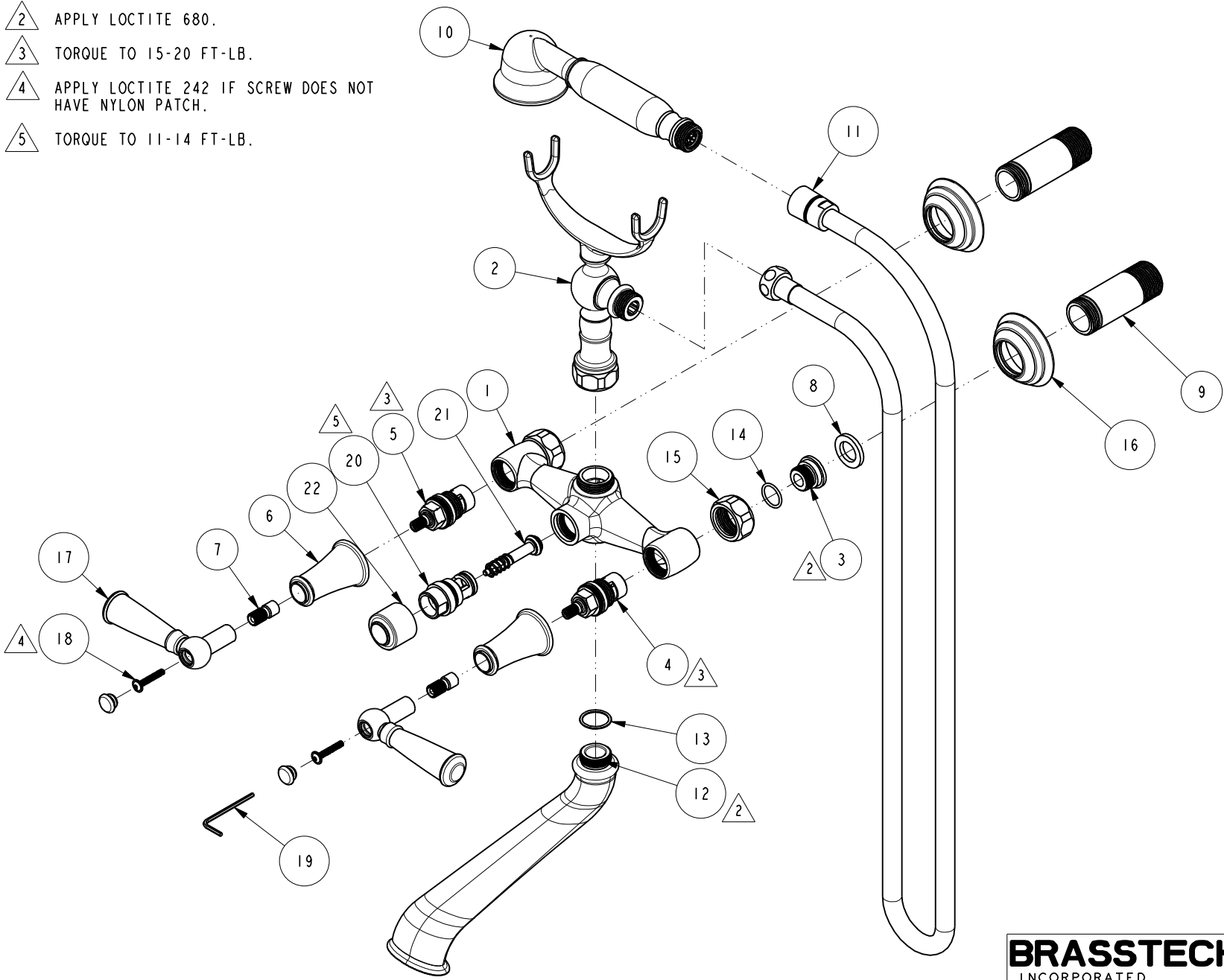
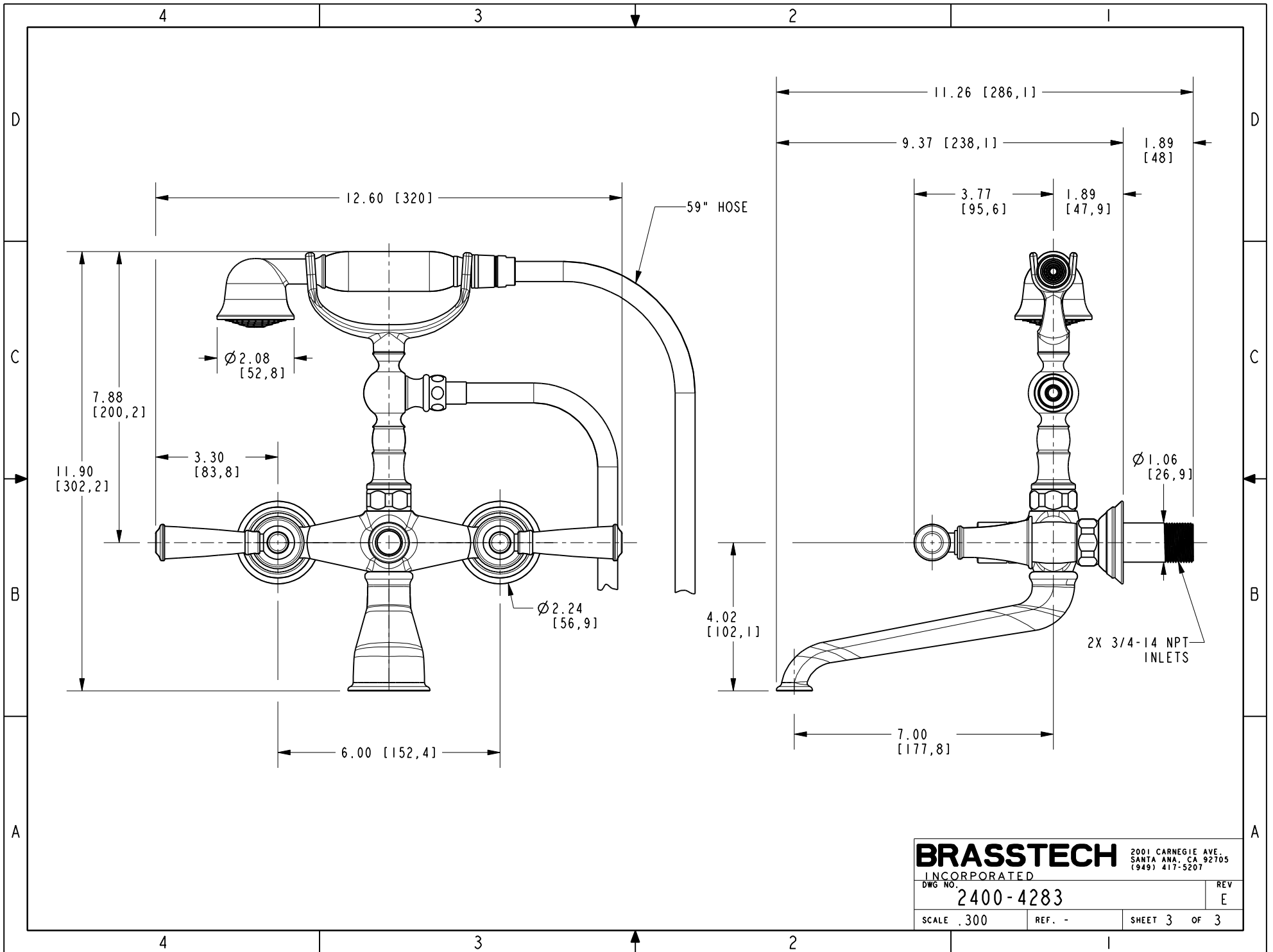


- △ 2 APPLY LOCTITE 680.
- △ 3 TORQUE TO 15-20 FT-LB.
- △ 4 APPLY LOCTITE 242 IF SCREW DOES NOT HAVE NYLON PATCH.
- △ 5 TORQUE TO 11-14 FT-LB.



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DWG NO.	2400-4283	REV	E
SCALE	.250	REF.	-
SHEET 2		OF 3	



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SHEET 3 OF 3	