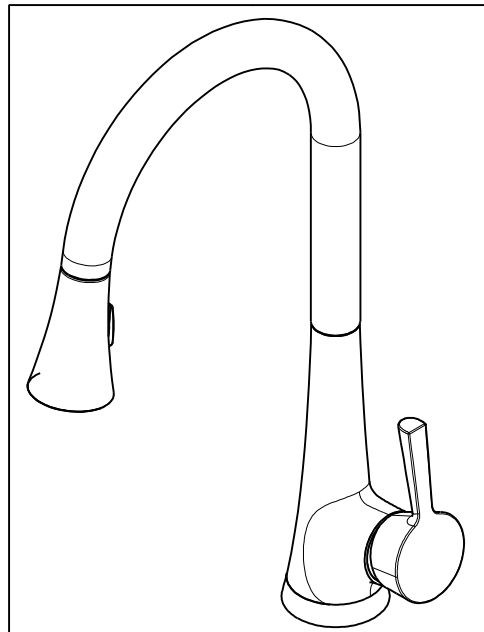


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. PUT THESE ITEMS IN SEPARATE PLASTIC BAGS.
3. TORQUE TO 8 +/-0.5 LB-FT.
4. APPLY THIN COAT OF SILICON GREASE FOR ALL O-RINGS BEFORE INSTALLATION.
5. APPLY LOCTITE 242, IF SCREW DOES NOT HAVE NYLON PATCH.
6. APPLY LOCTITE 680.
7. PULL OUT HOSE AND APPLY SILICON GREASE, BETWEEN HOUSE AND SPOUT, 10" FROM OUTLET TO HOSE.
8. TORQUE SWIVEL NUT TO 19 +/-2 LB-IN.
9. TORQUE TO 10 +/-2 LB-FT.
10. TORQUE TO 7 +/-2 LB-IN.
11. PARTIALLY THREAD MOUNTING KIT ONTO SHANK.
12. DO NOT DOCK SPRAY HEAD TO SPOUT WHEN PACKAGING.
13. PLACE ZIP TIE 2" FROM BOTTOM OF SHANK.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	2-784	BASE RING ASM	ASSEMBLY	1
2	2-946	MAIN BODY ASM , VESPERA	ASSEMBLY	1
3	1-064	SINGLE LEVER CARTRIDGE	PART	1
4	11713	CARTRIDGE STEM ADAPTER	PART	1
5	92035	SCRW, M4 X .7 X 10 PHL FLT HD SS	PART	1
6	91534	CARTRIDGE STEM INSERT	PART	1
7	11714	CARTRIDGE RETAINER	PART	1
8	11715	CARTRIDGE CAP	PART	1
9	2-790	HANDLE ASM	ASSEMBLY	1
10	13465	SPOUT ADAPTER	PART	1
11	91030	O-RING, #2- 115, EPDM, 65-75 DURO, NSF 61	PART	4
12	91712	SLEEVE	PART	1
13	13464	ADAPTER EXTENSION	PART	1
14	91114	O-RING, #2- 116, EPDM, 65-75 DURO, NSF 61	PART	2
15	13385	PULLDOWN SPOUT - LONG	PART	1
16	91544	MAGNET DOCKING	ASSEMBLY	1
17	3-463	SPRAY HEAD, VESPERA	ASSEMBLY	1
18	11877	HOSE, PULLDOWN SWIVEL	ASSEMBLY	1
19	1-256	MOUNTING KIT	ASSEMBLY	1
20	91568	RETAINER CLIP	PART	1
21	1-286	WEIGHT ASM	ASSEMBLY	1
22	91255	O-RING, #2- 011, EPDM, 65-75 DURO, NSF-61	PART	2
23	91341	ZIP TIE	PART	1
24	98044	LABEL - HOT	PART	1

-	J	EN-4300s	07/01/21	R.S.
-	H	EN-4118b	12/17/20	G.B.
-	G	EN-4200A	09/24/20	C.G.
-	F	EN-4167	06/11/20	JMR
-	E	EN-3931B	09/09/19	V.V.
-	D	EN-3034L	09/11/17	J.A
-	C	EN-3034	06/27/17	J.A
-	B	EN-2821	10/16/14	-
-	A	EN-2700	02/20/14	-
-	-	EN-2680	01/22/14	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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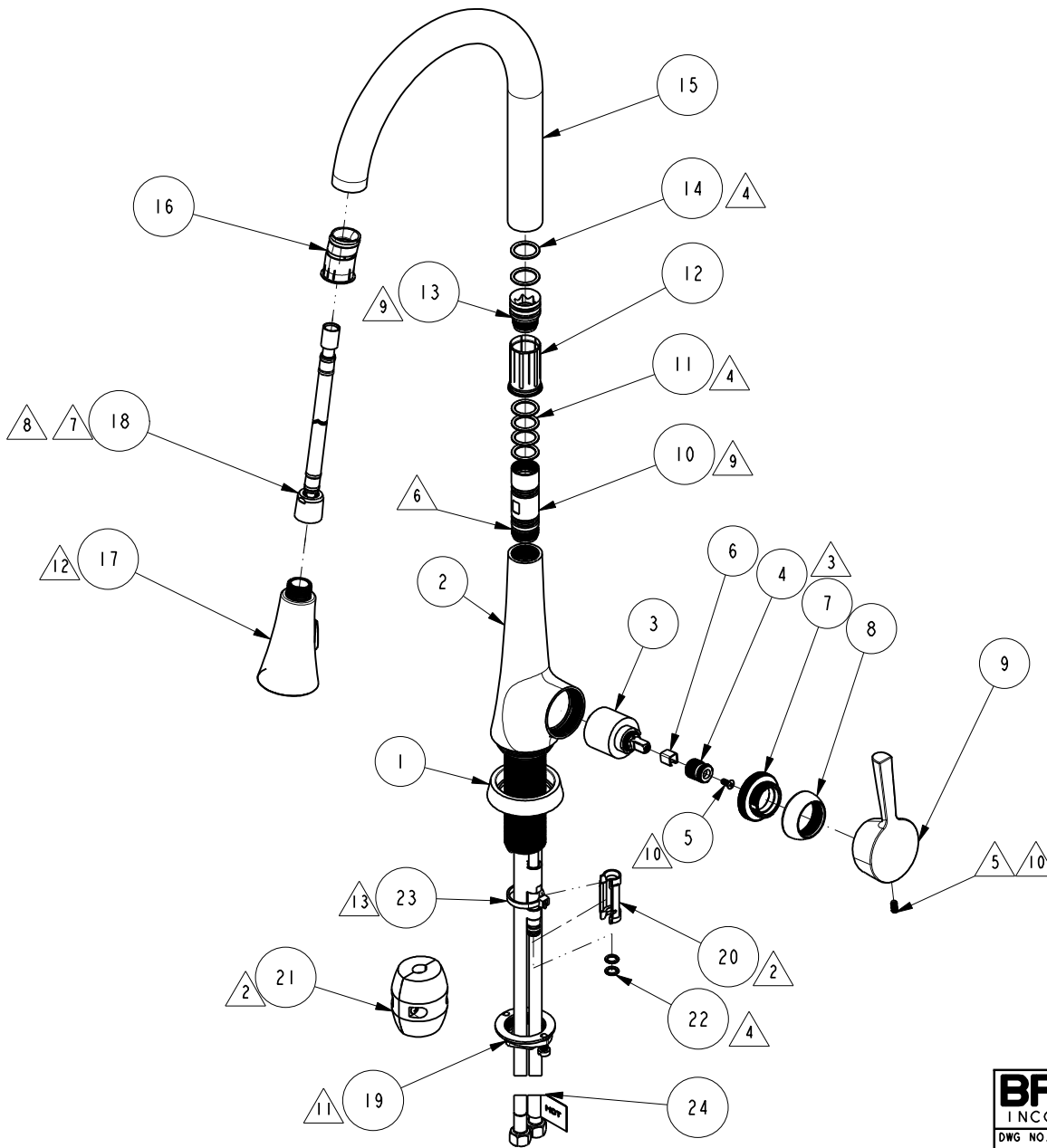
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]			
TOLERANCES ARE:			
FRACTIONS DECIMALS		ANGLES	
±1/16"		±1°	
.X ±.1 [2,5]			
.XX ±.06 [1,5]			
(X.XXX) DENOTES CRITICAL DIMS.			
ALL THREADS ARE CRITICAL			
DRAWN	JINSON	07/01/21	
CHECKED	R.S.	07/01/21	
APPROVED	R.S.	07/01/21	

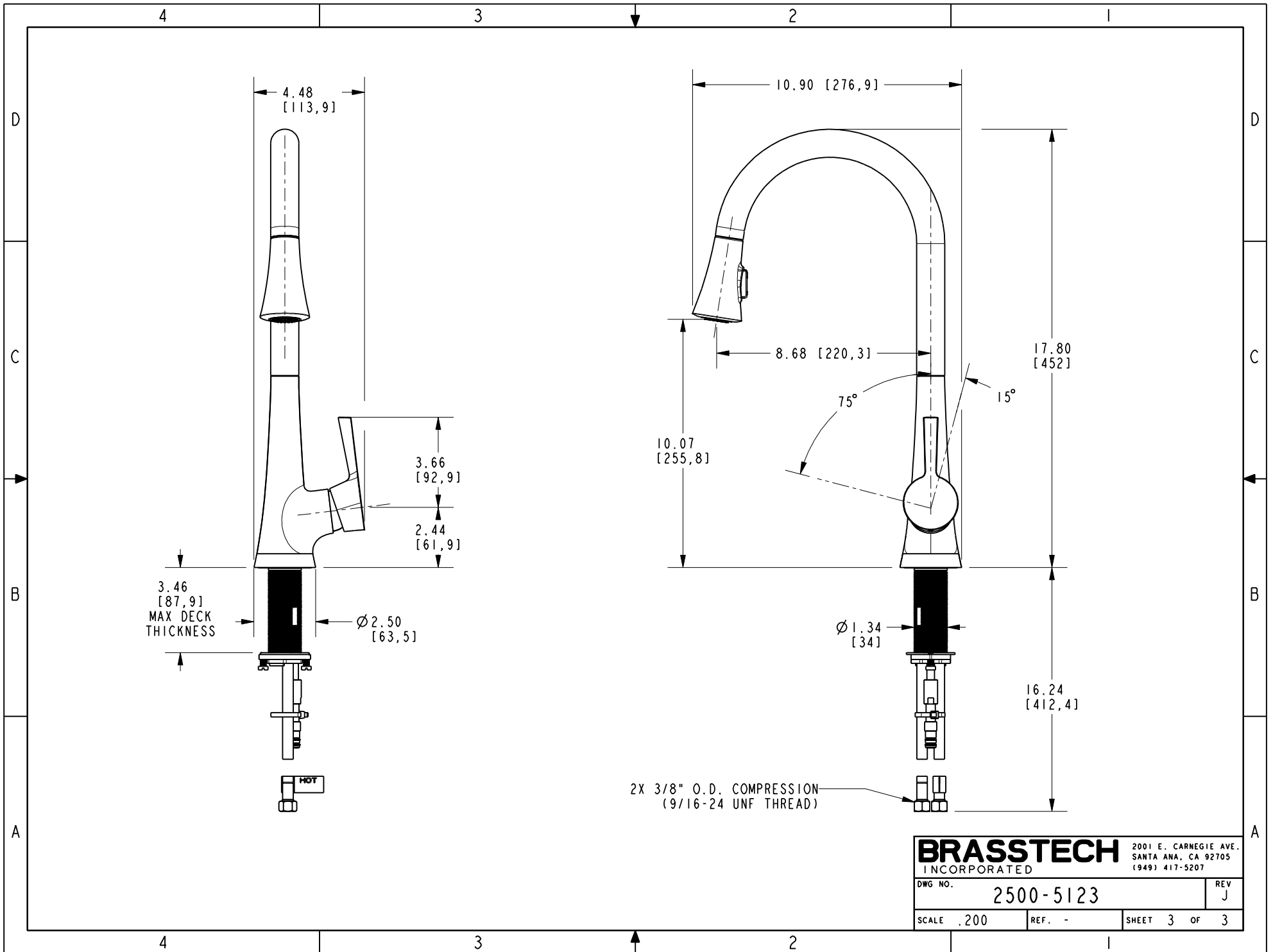
BRASSTECH 2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207
INCORPORATED

VESPERA PULL DOWN -
KITCHEN FAUCET

DWG NO.	2500-5123	REV	J
SCALE	.225	REF.	-
SHEET	1	OF	3



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
DWG NO.	2500-5123	REV J
SCALE .175	REF. -	SHEET 2 OF 3



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
DWG NO.	2500-5123	REV J
SCALE .200	REF. -	SHEET 3 OF 3