

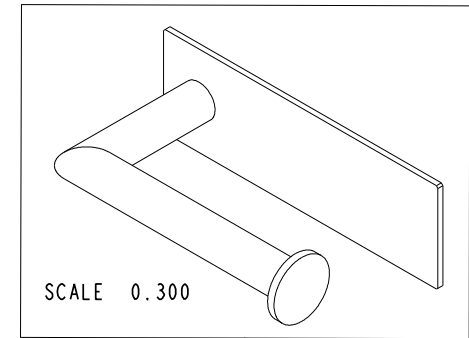
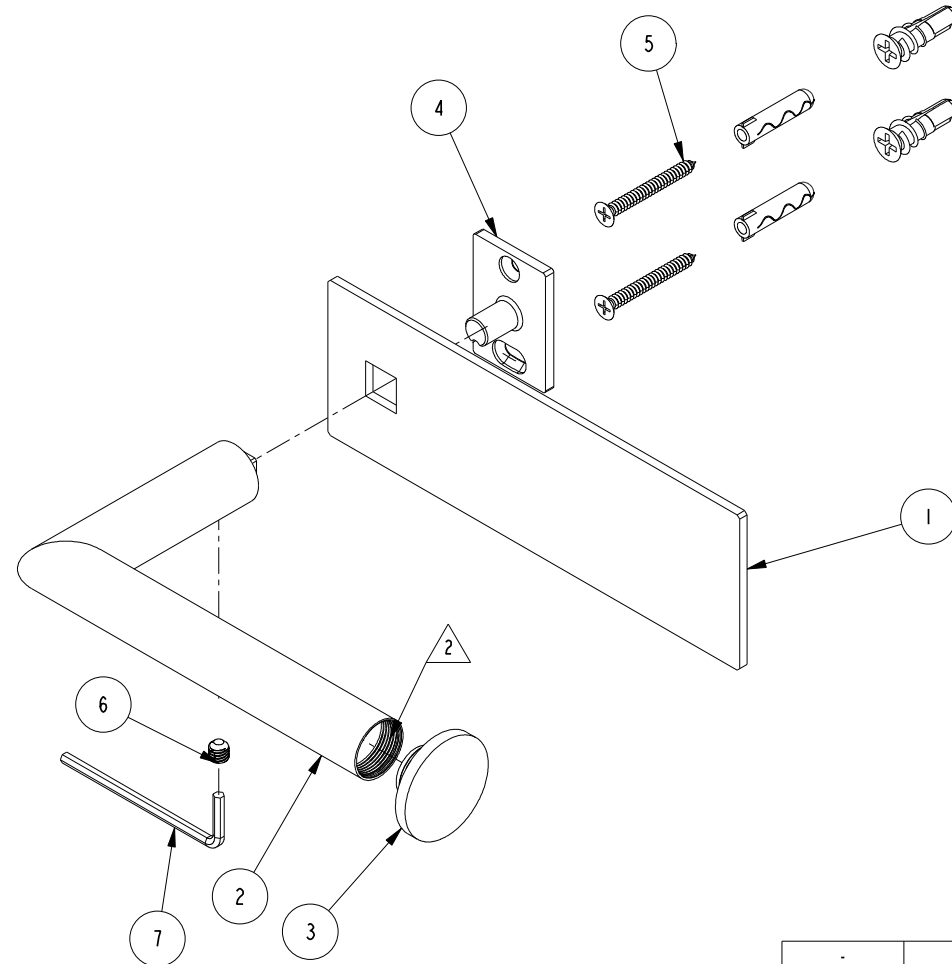
NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LOCTITE 680 TO THREADS

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	40801	HOOK BACKPLATE	PART	1
2	40802	TISSUE HOLDER POST	PART	1
3	40789	POST FINAL	PART	1
4	28XXG	MOUNTING BRACKET	PART	1
5	1-206	HARDWARE PACK	ASSEMBLY	1
6	92031	SCRW, M6 X 1 X 6 SKT HD CUP PT W/ SELF LOC SS	PART	1
7	10615	HEX KEY, 3MM ALLOY STEEL	PART	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	C	EN-4430	01/28/22	R. S.
-	B	EN-4069	01/23/20	J. M.
-	A	EN-4022	11/12/19	J. M.
-	-	EN-3912	08/02/19	J. M.

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]			
TOLERANCES ARE:			
FRACTIONS	DECIMALS	ANGLES	
±1/16"	.X ±.1 [2.5]	±1°	
	.XX ±.06 [1.5]		
(X.XXX) DENOTES CRITICAL DIMS.			
ALL THREADS ARE CRITICAL			
DRAWN	G.B.	08/02/19	
CHECKED	J.M.	08/02/19	
APPROVED	J.M.	08/02/19	

BRASSTECH 2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
INCORPORATED

TP HOLDER - OPEN

DWG NO. 2540-1570 REV C

SCALE 0.450 REF. - SHEET 1 OF 2

