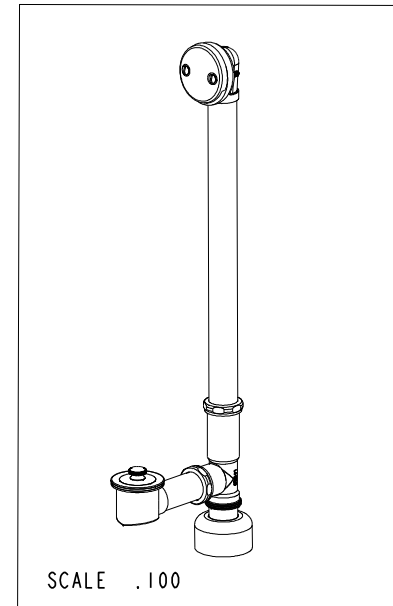
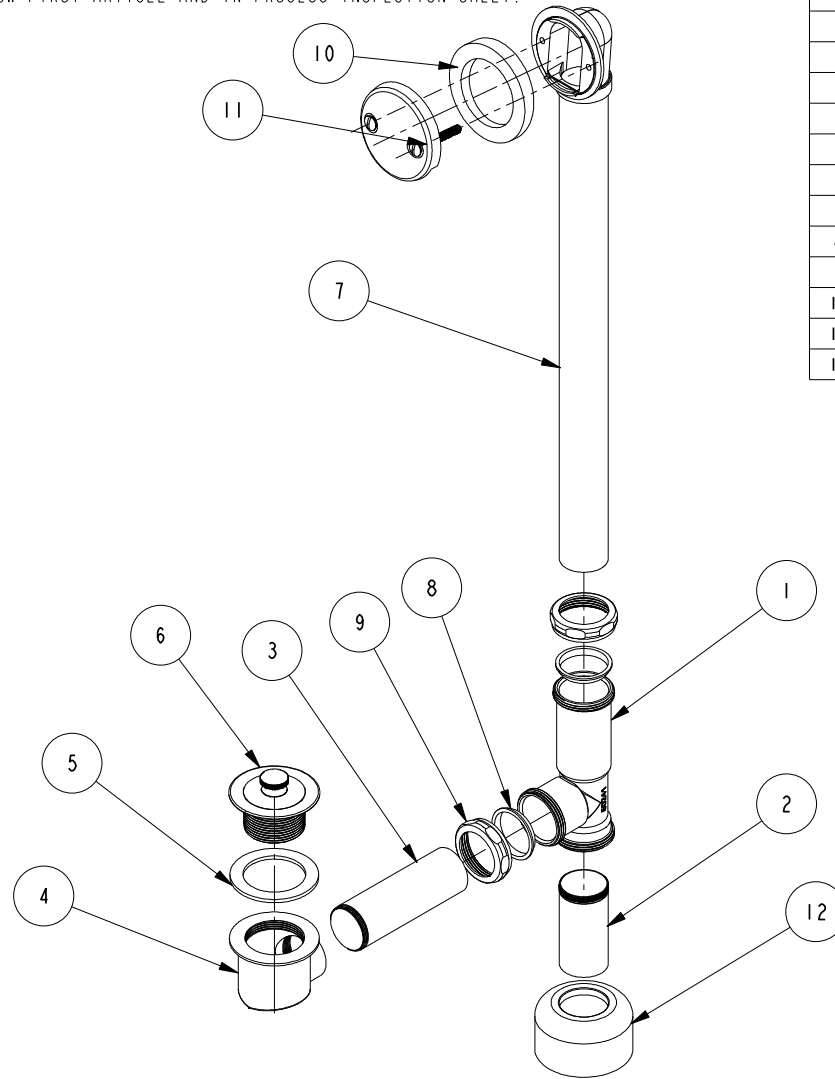


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	50241	WASHER TEE	PART	1
2	50242	TUBE, 1-1/2" X 3" X .040"	PART	1
3	50239	TUBING, 1-1/2" X 4.5"L	PART	1
4	50238	WASTE CAST'G 1-1/2	PART	1
5	91170	WASHER	PART	1
6	270	LIFT & TURN BATH PLUG	ASSEMBLY	1
7	5-018	TRIP LEVER ELBOW	ASSEMBLY	1
8	91169	WSHR, 1.50 ID X 1.73 OD X .25 THK.	PART	2
9	50243	NUT SLIP JOINT 1-1/2	PART	2
10	91171	GASKET	PART	1
11	266	W/O FACEPLATE W/2 SCRWS	ASSEMBLY	1
12	50839	HIGH BOX FLANGE (313)	PART	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-430011	10/11/21	R. S.
-	A	EN-3734	11/09/18	V. VU
-	-	EN-3523	10/12/18	NS

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-		
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2.5]
 .XX $\pm .06$ [1.5]
 ° $\pm 1"$
 (X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL
 DRAWN J. MIRANDA 11/09/18
 CHECKED V. VU 11/09/18
 APPROVED V. VU 11/09/18

BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

WASTE & OVERFLOW, LIFT & TURN STYLE DRAIN

DWG NO. **257** REV **B**

SCALE .170 REF. - SHEET 1 OF 2

