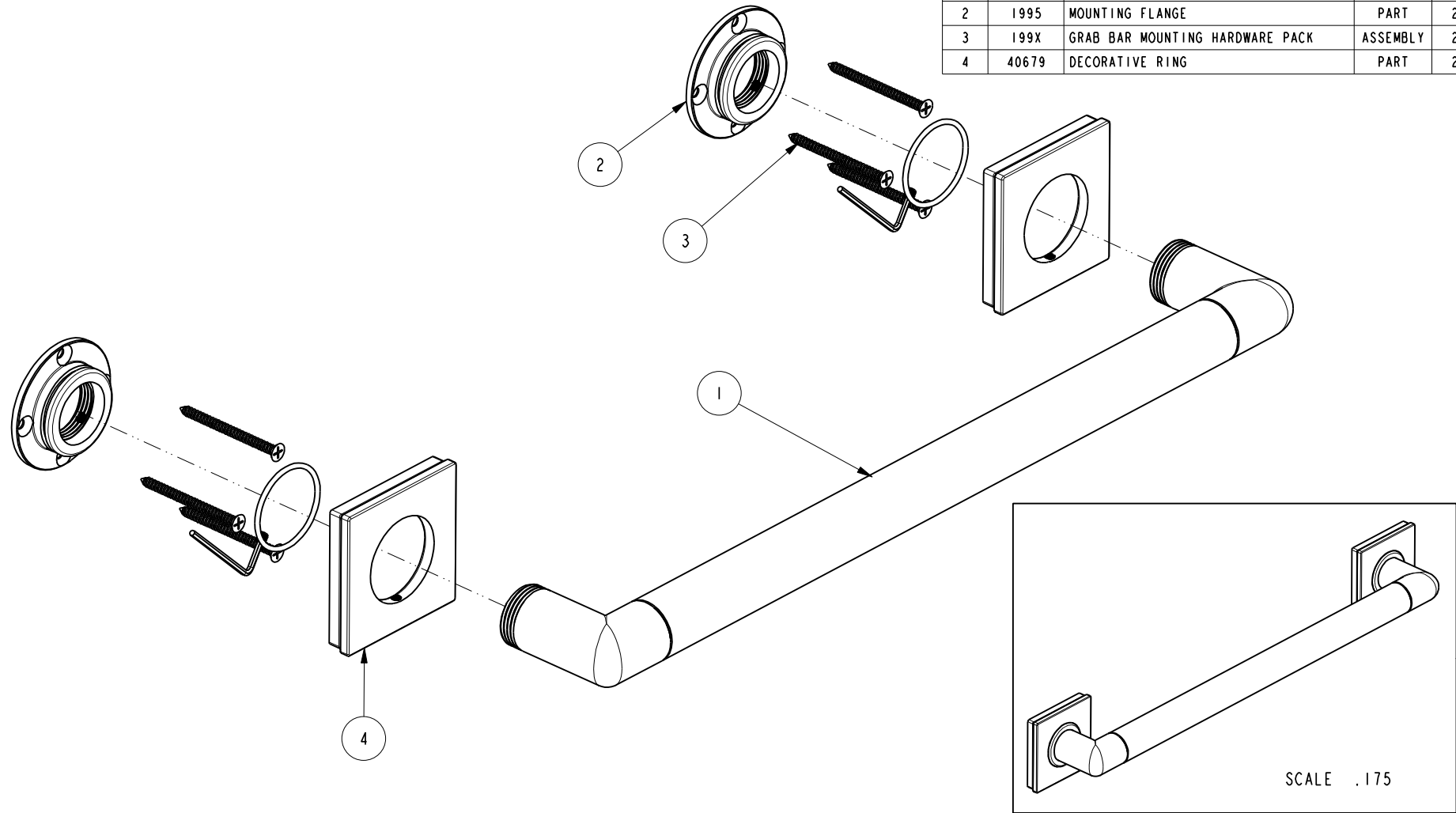


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	5082SQ	18" GRAB BAR BRAZE ASM	ASSEMBLY	1
2	1995	MOUNTING FLANGE	PART	2
3	199X	GRAB BAR MOUNTING HARDWARE PACK	ASSEMBLY	2
4	40679	DECORATIVE RING	PART	2



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-4300i	06/22/21	R.S.
-	A	EN-4143	03/20/20	J.M.
-	-	EN-3279b	04/17/17	J.M.

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		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
±1/16"	±1°
.X ±.1 [2,5]	
.XX ±.06 [1,5]	
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	JINSON
CHECKED	R.S.
APPROVED	R.S.

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		GRAB BAR 18"	
DWG NO.		3140-3918	
SCALE		REF. -	REV B
SHEET 1		OF 2	

