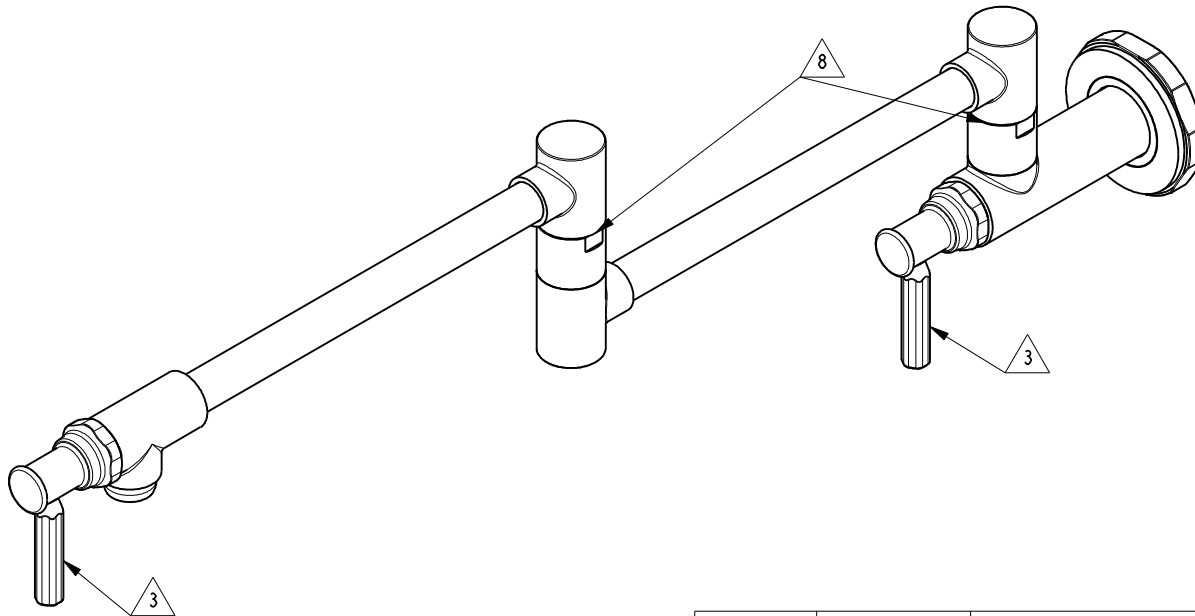


NOTES:

- 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
- 2. PACK THESE ITEMS IN A PLASTIC BAG.
- 3. HANDLE IN CLOSE POSITION.
- 4. INSTALLATION TORQUE 11-14 LB-FT.
- 5. INSTALLATION TORQUE 4-6 LB-FT.
- 6. APPLY LOCTITE 680.
- 7. APPLY LOCTITE 242
- 8. SWIVEL CONNECTION SHALL NOT HAVE NOTICEABLE WOBBLINESS AFTER ASSEMBLY.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11330	VALVE BODY, WALL-END	PART	1
2	11309	FLANGE, MOUNTING	PART	1
3	92223	SCRW, #8 X 2-1/2 PHL FLT HD SS	PART	4
4	92231	SCRW, 1/4-20 X 1/4 SKT HD CUP PT SS	PART	1
5	20-255	BASE ASSEMBLY	ASSEMBLY	1
6	2-553	LOWER ARM ASM, CONTEMP	ASSEMBLY	1
7	2-552	UPPER ARM ASM, CONTEMP	ASSEMBLY	1
8	1-326	W/S CARTRIDGE FRICTION - HOT	PART	1
9	12750	ADAPTER	PART	2
10	1-437	CARTR 3/8 HOT 1/4 TR	PART	1
11	12712	HANDLE HUB	PART	2
12	92862	SCRW, M4 X 18 SKT FLT HD SS	PART	2
13	20-283	CAP ASM	ASSEMBLY	2



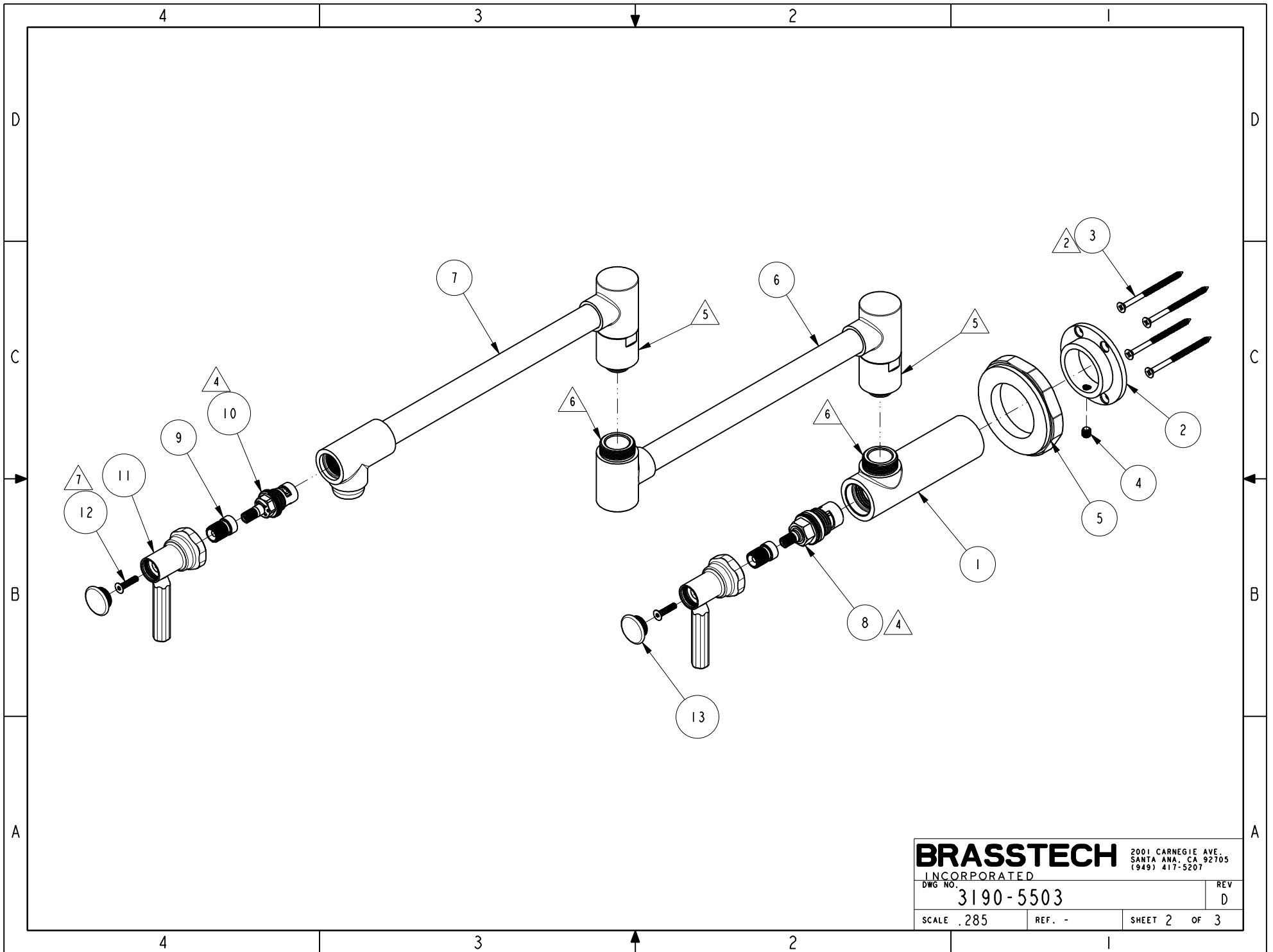
ZONE	REV	DESCRIPTION	DATE	APPROVED
-	D	EN-4300q	11/20/20	R.S.
-	C	EN-4112	03/24/20	J.M.
-	B	EN-3756	11/26/18	C.G.
-	A	EN-3693	08/28/18	J.M.
-	-	EN-3229	06/16/17	J.M.

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TESTING	ASSEMBLY	PLATING	POLISHING	MACHINING
-	-	-	-	-
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]		TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES	±1°	
±1/16"	.X ±.1 [2,5]	.XX ±.06 [1,5]	
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL			
DRAWN	JINSON	11/20/20	
CHECKED	R.S.	11/20/20	
APPROVED	R.S.	11/20/20	

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		POT FILLER	
DWG NO. 3190-5503		REV D	
SCALE .300	REF. -	SHEET 1 OF 3	



BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

DWG NO.	3190-5503	REV	D
SCALE	.285	REF.	-
SHEET 2		OF 3	

