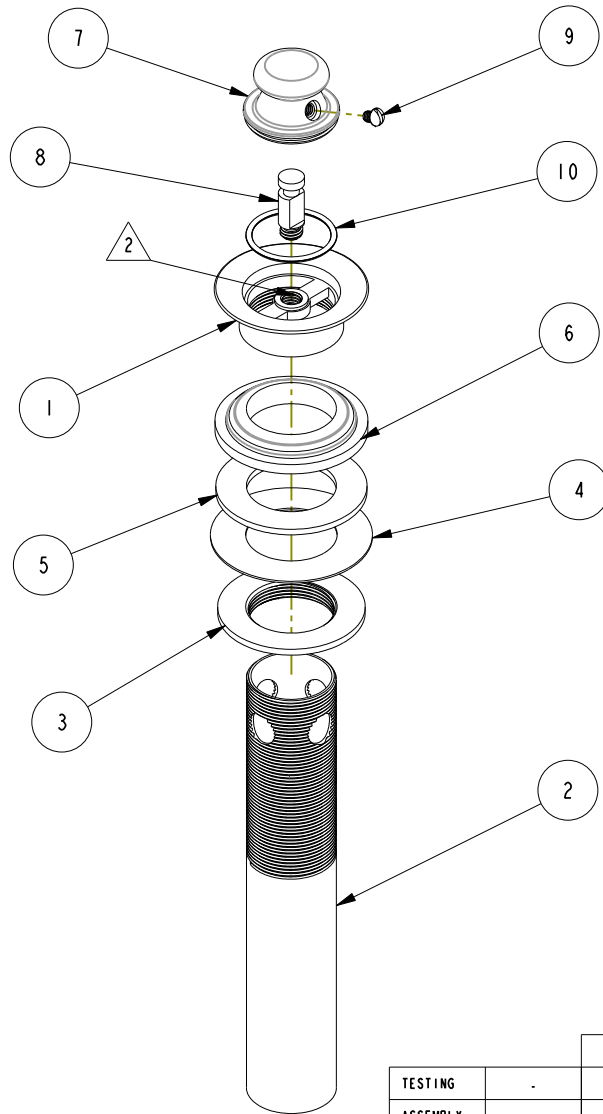


NOTES:

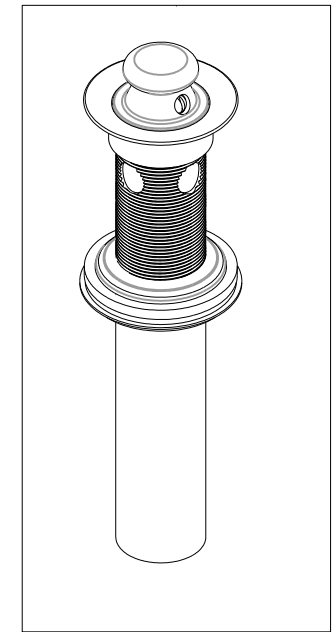
1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 APPLY LOCTITE 680.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	50333	FLANGE (320)	PART	1
2	50335	TLPP 1.25" OD X 7" (320)	PART	1
3	10209	MNT'G NUT - DRAIN FL	PART	1
4	50029	WSHR, 1.34 ID X 2.25 OD X .05 THK.	PART	1
5	91196	WASHER - 1-1/4 ID X .094 THK	PART	1
6	91197	WASHER - 1-1/4 MOLDED	PART	1
7	50332	STOPPER (320)	PART	1
8	50334	POST (320)	PART	1
9	92072	SCRW, 8-32 X .219 SLT RND W/ Ø .250 HD PART	PART	1
10	91195	O-RING, 2 X 28MM ID, EPDM, 65-75 DURO	PART	1



-	B	EN-430011	10/20/21	N.S.	COPYRIGHT 2005 BRASSTECH, INC. THESE DRAWINGS AND THE DESIGNS DEPICTED HEREIN ARE THE PROPRIETARY PROPERTY OF BRASSTECH. ANY USE OR REPRODUCTION IS SUBJECT TO THE EXPRESS APPROVAL OF BRASSTECH. UNAUTHORIZED USE IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.
-	A	EO-0646	01/30/06	-	
-	-	RELEASED	PRE '95	-	
ZONE	REV	DESCRIPTION	DATE	APPROVED	

		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGE	

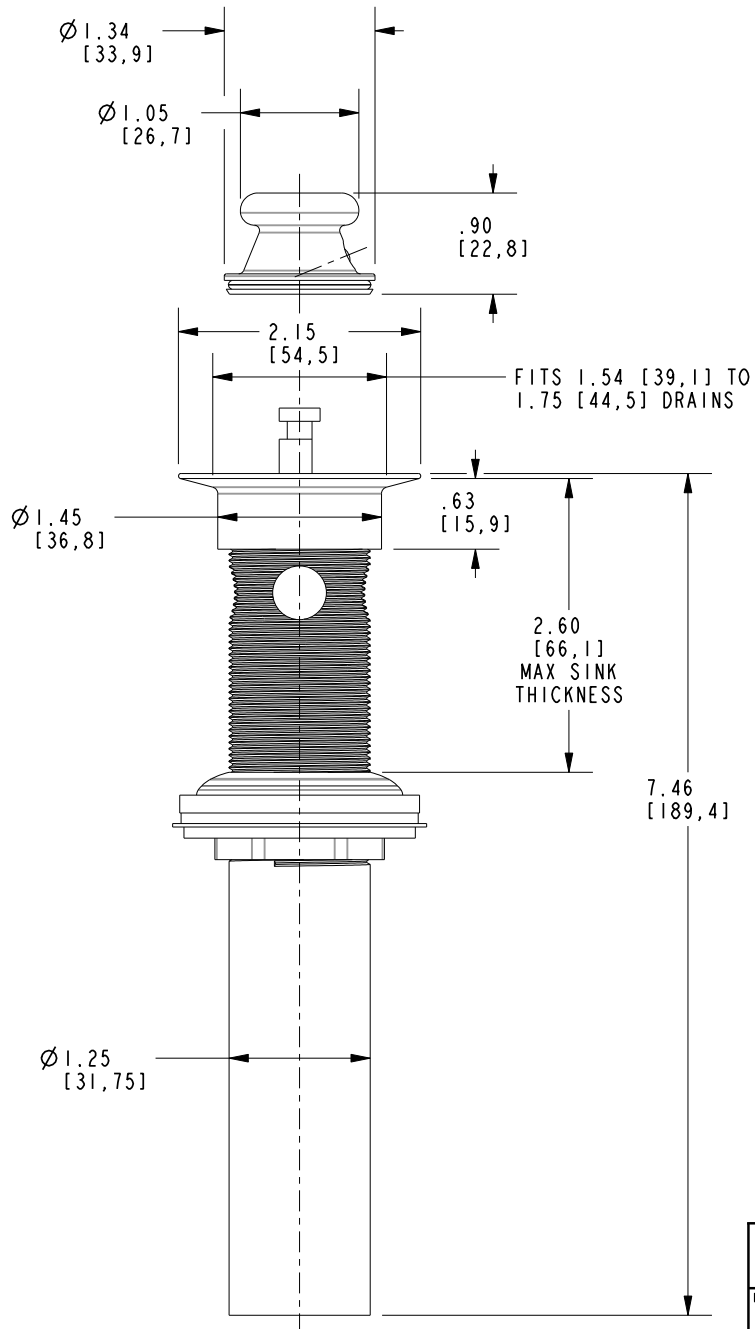
UNITS ARE: INCHES (MM)
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$ $.X \pm .1$ [2.5] $\pm 1^\circ$
 $.XX \pm .06$ [1.5]
(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN NMS 10/20/21
CHECKED N. SANTOS 10/20/21
APPROVED N. SANTOS 10/20/21

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

DRAIN - LIFT & TURN,
FULLY POLISHED

DWG NO. 3202 REV B
SCALE .375 REF. - SHEET 1 OF 2



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	3202	REV B	
SCALE .588	REF. -	SHEET 2	OF 2