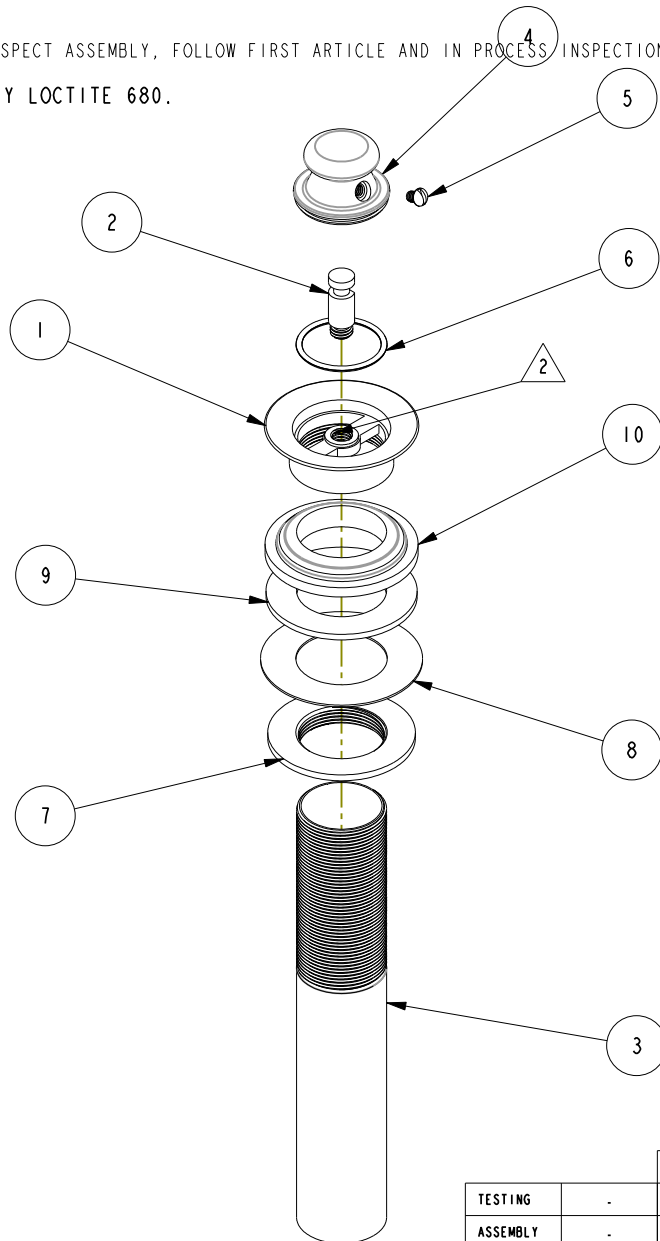


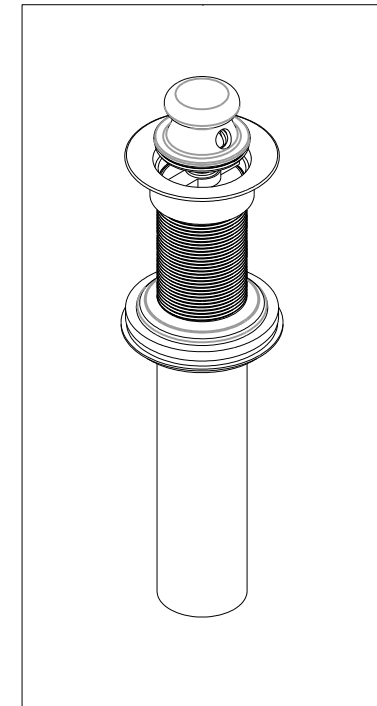
NOTES:

- (N1) 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
- 2 APPLY LOCTITE 680.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	50333	FLANGE (320)	PART	1
2	50334	POST (320)	PART	1
3	50460	TAILPIECE FOR DRAIN ASSY	PART	1
4	50332	STOPPER (320)	PART	1
5	92072	SCRW, 8-32 X .219 SLT RND w/ Ø .250 HD PART	PART	1
6	91195	O-RING, 2 X 28MM ID, EPDM, 65-75 DURO	PART	1
7	10209	MNT'G NUT - DRAIN FL	PART	1
8	50029	WSHR, 1.34 ID X 2.25 OD X .05 THK.	PART	1
9	91196	WASHER - 1-1/4 ID X .094 THK	PART	1
10	91197	WASHER - 1-1/4 MOLDED	PART	1



		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGE	

UNITS ARE: INCHES [MM]
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$ $.X \pm .1$ [2.5] $\pm 1^\circ$
 $.XX \pm .06$ [1.5]
(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

DRAWN NMS 10/20/21
CHECKED N. SANTOS 10/20/21
APPROVED N. SANTOS 10/20/21

BRASSTECH
INCORPORATED

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

DRAIN LIFT/TURN, NO
OVERFLOW, POLISHED

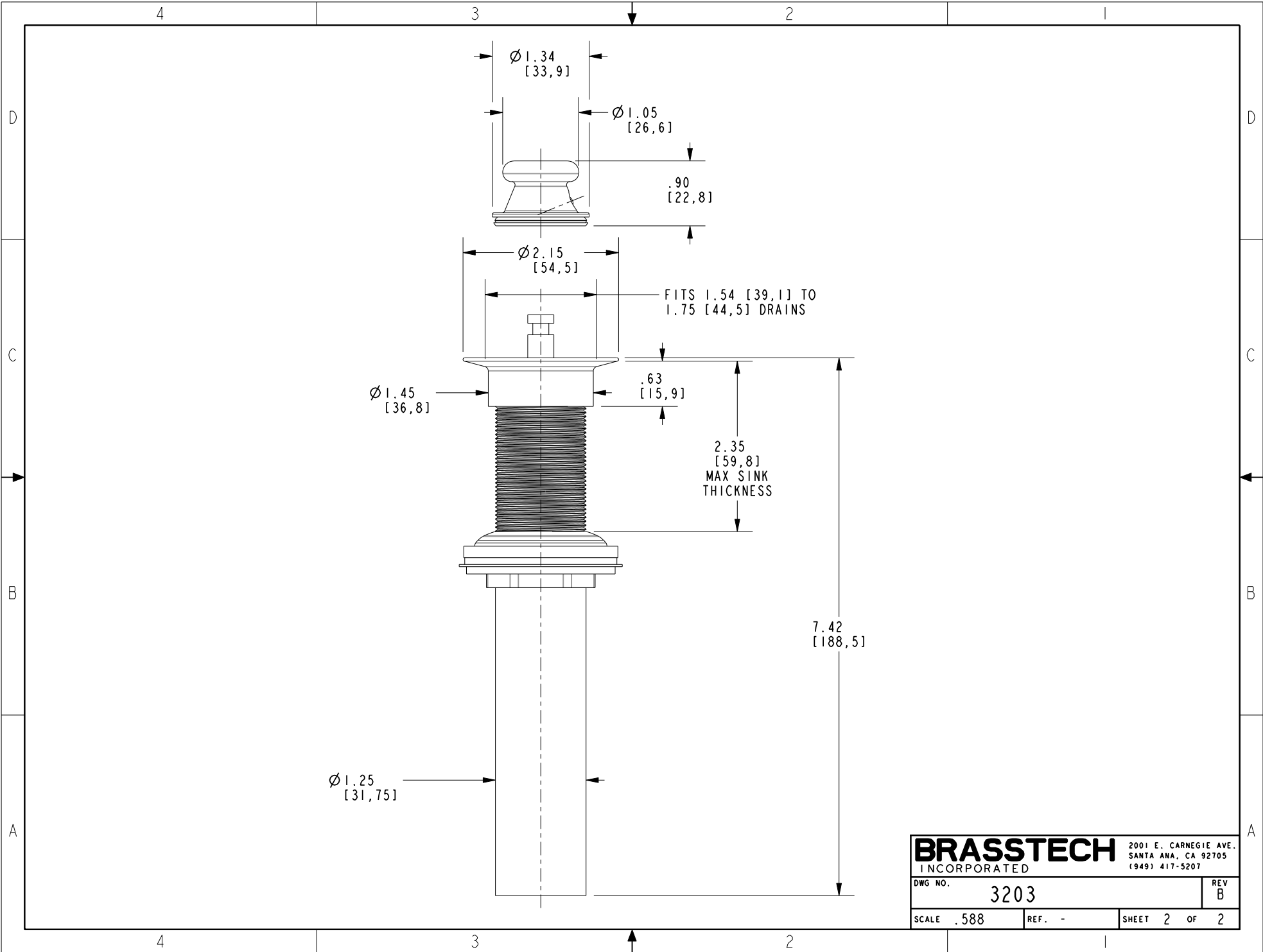
DWG NO.
3203

REV
B

SCALE .375 REF. - SHEET 1 OF 2

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ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-430011	10/20/21	N.S.
-	A	EO-0646	01/30/06	-
-	-	RELEASED	PRE '95	-



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	3203	REV	B
SCALE .588	REF. -	SHEET 2	OF 2