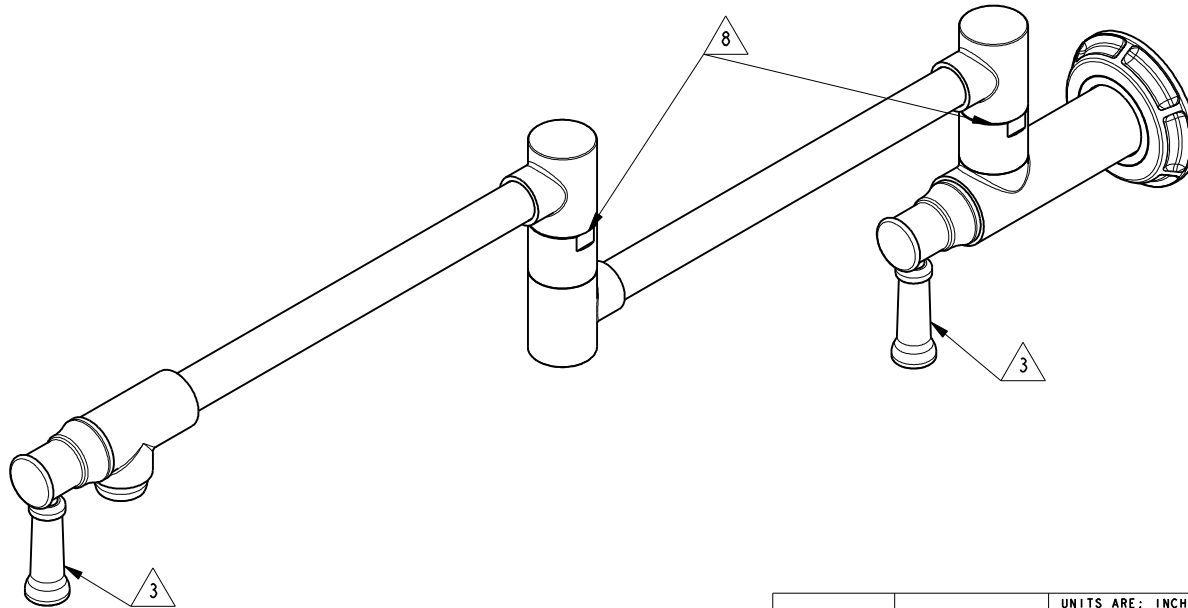


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. PACK THESE ITEMS IN A PLASTIC BAG.
3. HANDLE IN CLOSE POSITION.
4. INSTALLATION TORQUE 11-14 LB-FT.
5. INSTALLATION TORQUE 4-6 LB-FT.
6. APPLY LOCTITE 680.
7. APPLY LOCTITE 242
8. SWIVEL CONNECTION SHALL NOT HAVE NOTICEABLE WOBBLINESS AFTER ASSEMBLY.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11330	VALVE BODY, WALL-END	PART	1
2	11309	FLANGE, MOUNTING	PART	1
3	92223	SCRW, #8 X 2-1/2 PHL FLT HD SS	PART	4
4	92231	SCRW, 1/4-20 X 1/4 SKT HD CUP PT SS	PART	1
5	20-217	FLANGE ASM, CONTEMP	ASSEMBLY	1
6	2-553	LOWER ARM ASM, CONTEMP	ASSEMBLY	1
7	2-552	UPPER ARM ASM, CONTEMP	ASSEMBLY	1
8	1-326	W/S CARTRIDGE FRICTION - HOT	PART	1
9	12750	ADAPTER	PART	2
10	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	2
11	12645	HANDLE HUB	PART	2
12	92192	SCRW, 10-32 X 5/8 SKT HD CUP PT SS	PART	2
13	12640	LEVER HANDLE	PART	2
14	1-437	CARTR 3/8 HOT 1/4 TR	PART	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	D	EN-4300q	11/20/20	R.S.
-	C	EN-4112	03/24/20	J.M.
-	B	EN-3756	11/26/18	C.G.
-	A	EN-3693	08/29/18	J.M.
-	-	EN-3076	11/11/16	J.M.

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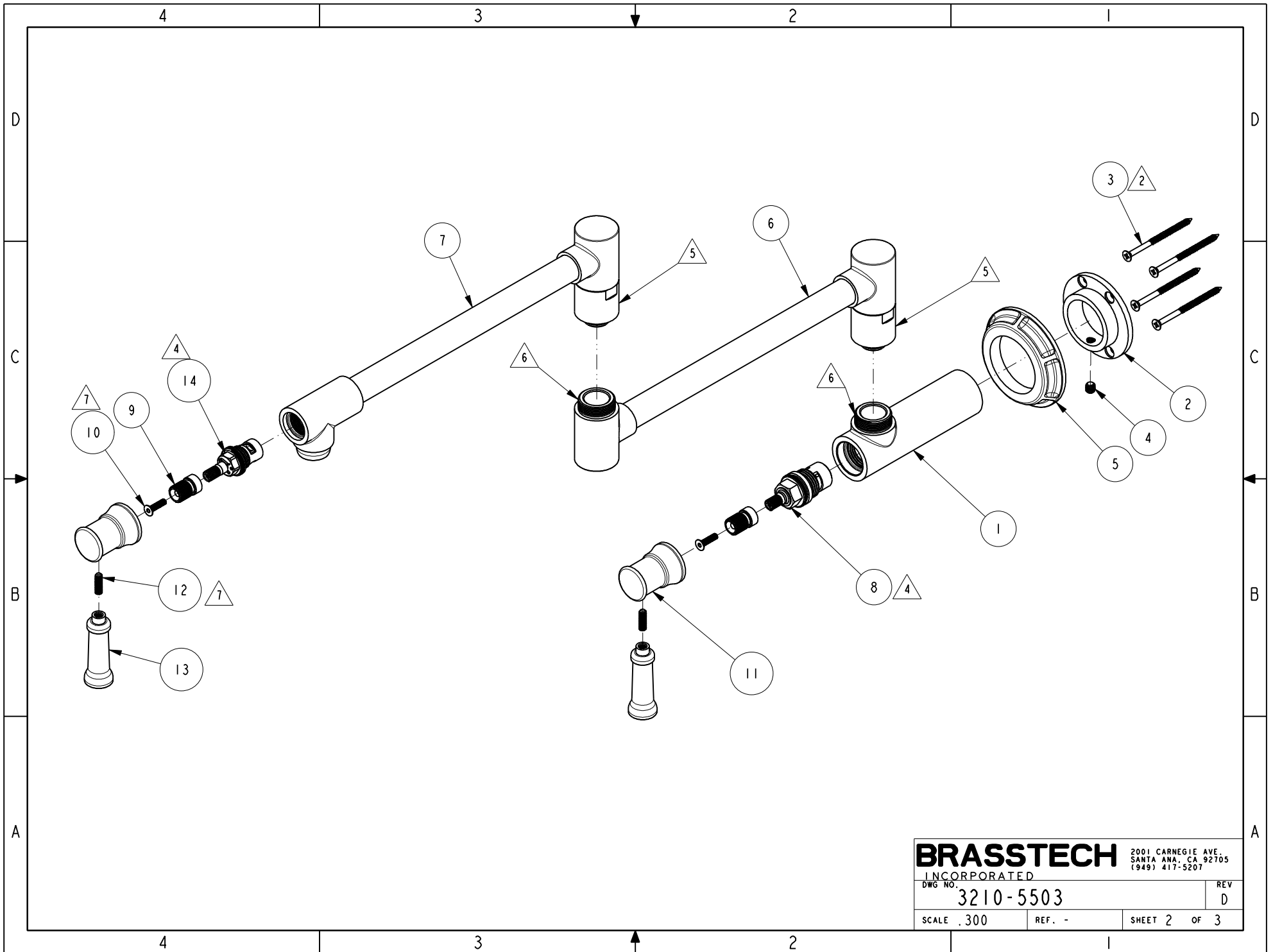
TESTING	ASSEMBLY	PLATING	POLISHING	MACHINING	TOOLING FIXTURE #	APPLICATION
-	-	-	-	-	-	REMOVE ALL BURRS AND SHARP EDGES

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS DECIMALS	ANGLES	
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.		
ALL THREADS ARE CRITICAL		
DRAWN	JINSON	11/20/20
CHECKED	R.S.	11/20/20
APPROVED	R.S.	11/20/20

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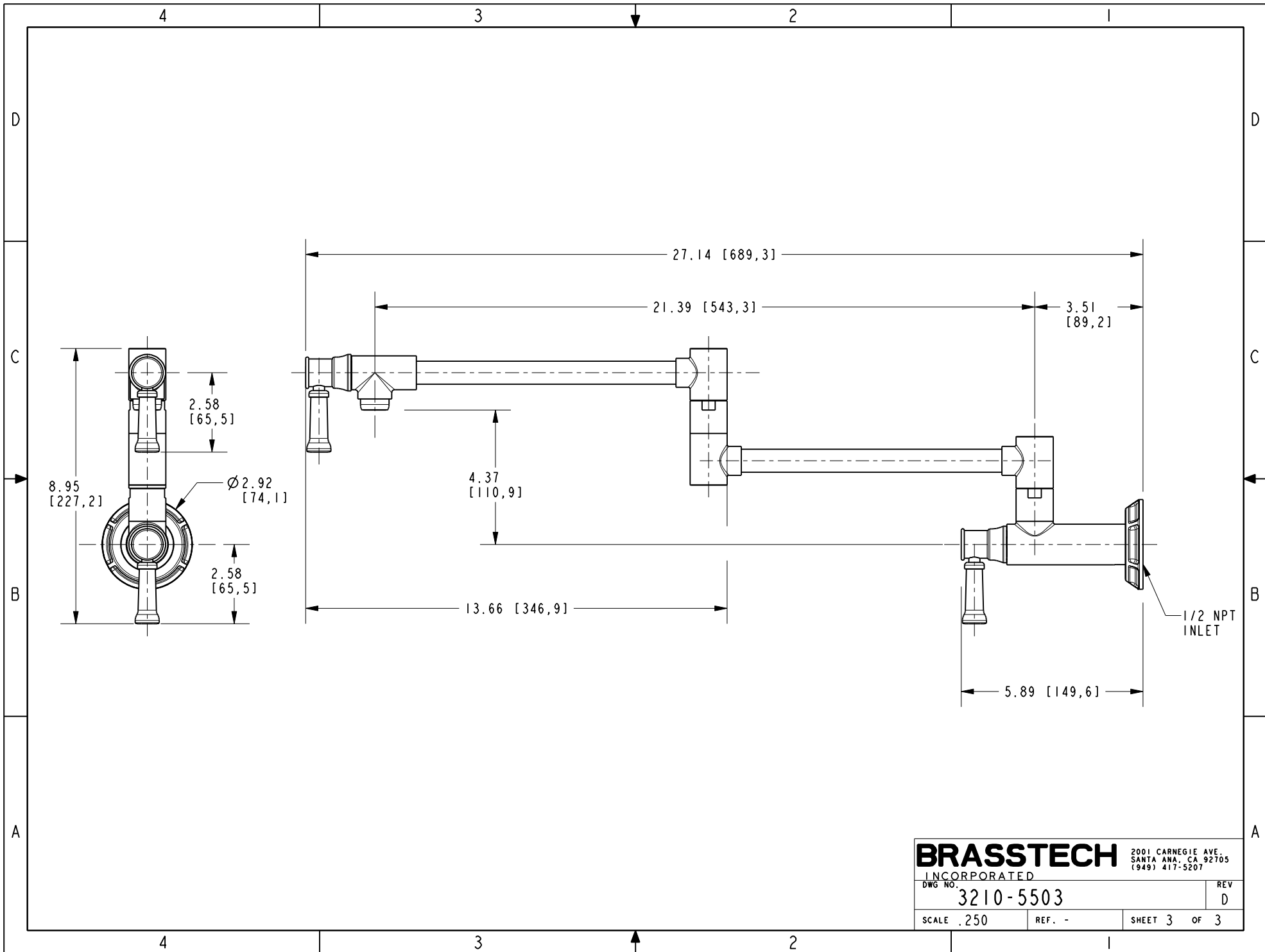
POT FILLER

DWG NO.	3210-5503	REV	D
SCALE	.300	REF.	-
SHEET	1	OF	3



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DWG NO.	3210-5503	REV	D
SCALE	.300	REF.	-
SHEET 2		OF 3	



<b>BRASSTECH</b>		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
DWG NO.	3210-5503	REV	D
SCALE .250	REF. -	SHEET 3 OF 3	