

NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

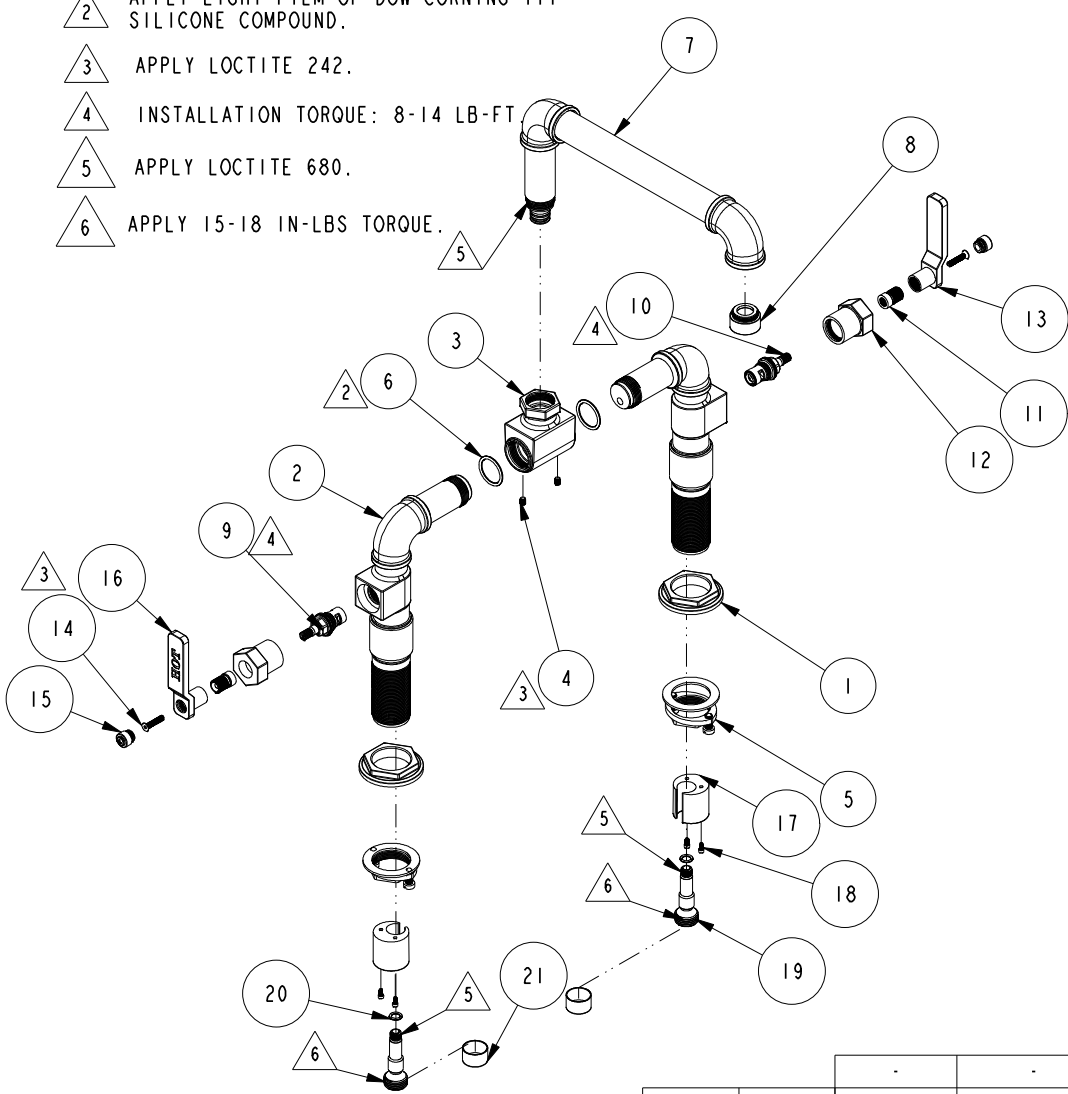
2 APPLY LIGHT FILM OF DOW CORNING 111 SILICONE COMPOUND.

3 APPLY LOCTITE 242.

4 INSTALLATION TORQUE: 8-14 LB-FT

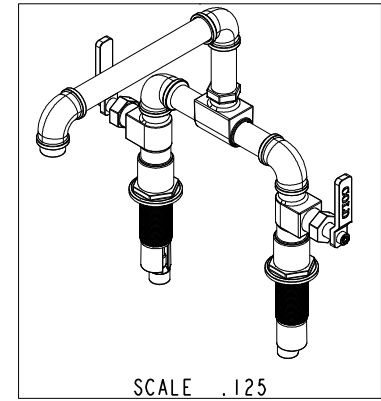
5 APPLY LOCTITE 680.

6 APPLY 15-18 IN-LBS TORQUE.



BILL OF MATERIAL (CURRENT LEVEL)

| ITEM | PT/ASSY | DESCRIPTION | TYPE | QTY. |
|------|---------|---|----------|------|
| 1 | 20-344 | ESCUTCHEON ASM | ASSEMBLY | 2 |
| 2 | 20-343 | BODY ASM | ASSEMBLY | 2 |
| 3 | 12947 | TEE JOINT BODY | PART | 1 |
| 4 | 92013 | SCRW, 10-24 X 1/4 SKT HD FLT PT SS | PART | 2 |
| 5 | 1-256 | MOUNTING KIT | ASSEMBLY | 2 |
| 6 | 91288 | O-RING, #2-119, EPDM, 65-75 DURO | PART | 2 |
| 7 | 20-342 | SPOUT ASM | ASSEMBLY | 1 |
| 8 | 20-332 | AERATOR ASM | ASSEMBLY | 1 |
| 9 | 1-436 | CARTR 3/8 COLD 1/4 TR | PART | 1 |
| 10 | 1-437 | CARTR 3/8 HOT 1/4 TR | PART | 1 |
| 11 | 12750 | ADAPTER | PART | 2 |
| 12 | 12910 | BONNET | PART | 2 |
| 13 | 12908 | HANDLE LEVER - COLD | PART | 1 |
| 14 | 92539 | SCRW, M4X22 FLAT HD SOCKET HD CAP | PART | 2 |
| 15 | 20-333 | DECO NUT ASM | ASSEMBLY | 2 |
| 16 | 12909 | HANDLE LEVER - HOT | PART | 1 |
| 17 | 13207 | SINGLE HOSE SLEEVE | PART | 2 |
| 18 | 92431 | SCRW, 4-40 X 1/4 SKT HD CAP SS | PART | 4 |
| 19 | 13355 | M10 CONNECTOR (SHORT) | PART | 2 |
| 20 | 91255 | O-RING, #2- 011, EPDM, 65-75 DURO, NSF-61 | PART | 2 |
| 21 | 13361 | 3/8" THREAD CAP | PART | 2 |



| | | | |
|-------------------|----------------------------------|-------------|---------|
| TESTING | - | - | - |
| ASSEMBLY | - | - | - |
| PLATING | - | - | - |
| POLISHING | - | NEXT ASSY | USED ON |
| MACHINING | - | APPLICATION | |
| TOOLING FIXTURE # | REMOVE ALL BURRS AND SHARP EDGES | | |

UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 ±1/16" .X ±.1 [2.5] ±1°
 .XX ±.06 [1.5]
 (X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL
 DRAWN JIMSON 09/18/18
 CHECKED J.M. 09/18/18
 APPROVED J.M. 09/18/18

BRASSTECH 2001 CARNEGIE AVE.
 INCORPORATED SANTA ANA, CA 92705
 (949) 417-5207

KITCHEN BRIDGE FAUCET

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|------|-----|-------------|----------|----------|--|
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| - | D | EN-4062 | 01/06/20 | J. M. | |
| - | C | EN-4019 | 11/18/19 | J. M. | |
| ZONE | REV | DESCRIPTION | DATE | APPROVED | |

| | | | |
|---------|-----------|------|---|
| DWG NO. | 3220-5403 | REV | E |
| SCALE | .150 | REF. | - |
| SHEET | 1 | OF | 2 |

