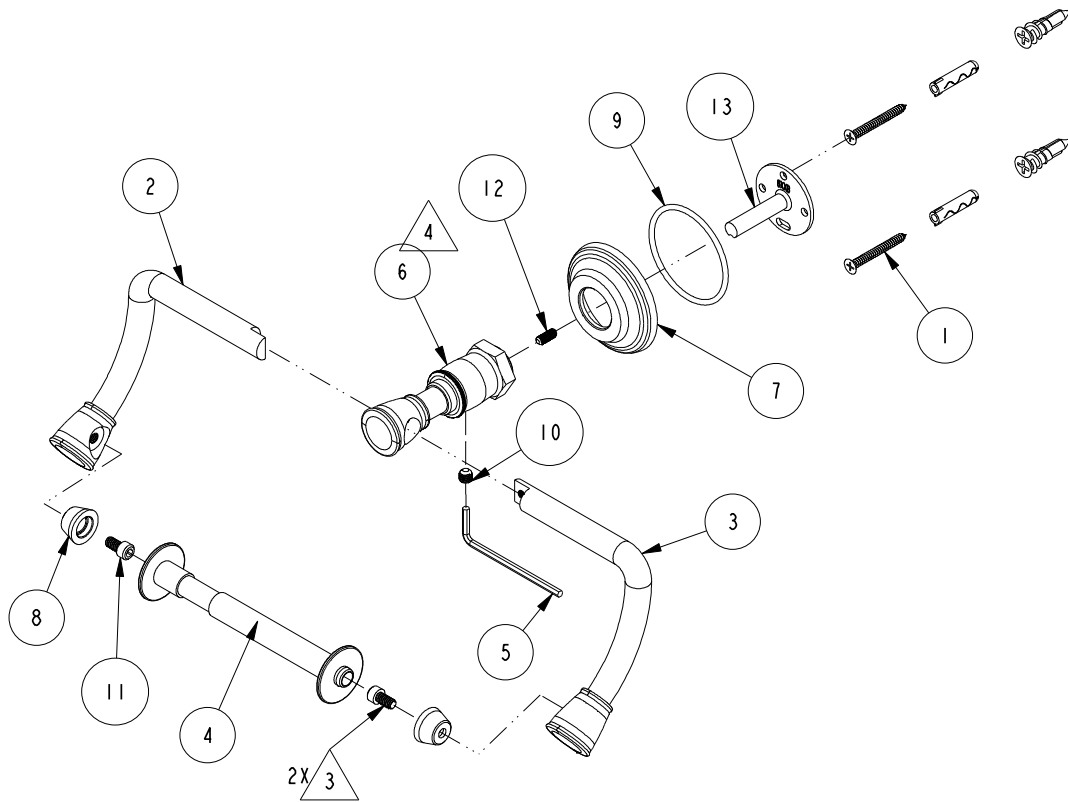


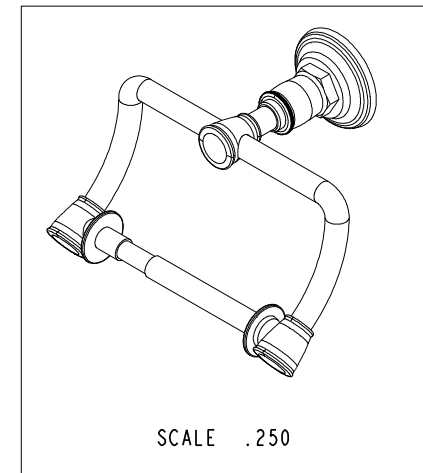
NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- (N2) 2. PLACE ITEMS# 1, 4 AND 8 IN SEPARATE BAG.
- (N3) 3. APPLY ADHESIVE LOCTITE 680 AND TIGHTEN TO 15-20 IN-LBS TORQUE
- (N4) 4. APPLY ADHESIVE LOCTITE 680.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	1-206	HARDWARE PACK	ASSEMBLY	1
2	7-713	BRAZED TISSUE HOLDER ARM	ASSEMBLY	1
3	7-718	RH BRAZED TISSUE HOLDER ARM	ASSEMBLY	1
4	7-752	TISSUE ROLLER ASM	ASSEMBLY	1
5	10615	HEX KEY, 3MM ALLOY STEEL	PART	1
6	40529	POST	PART	1
7	40553	ESCUTCHEON	PART	1
8	40579	FINIAL	PART	2
9	91756	O-RING #2-134, EP, 50 DURO - GREY	PART	1
10	92031	SCRW, M6 X 1 X 6 SKT HD CUP PT W/ SELF LOC SS	PART	1
11	92125	SCRW, 10-24 X 3/8 SKT CAP HD SS	PART	2
12	92489	SCRW, 8-32 X 7/16 SKT HD CUP PT SS	PART	1
13	6XXB	MOUNTING BRACKET	PART	1



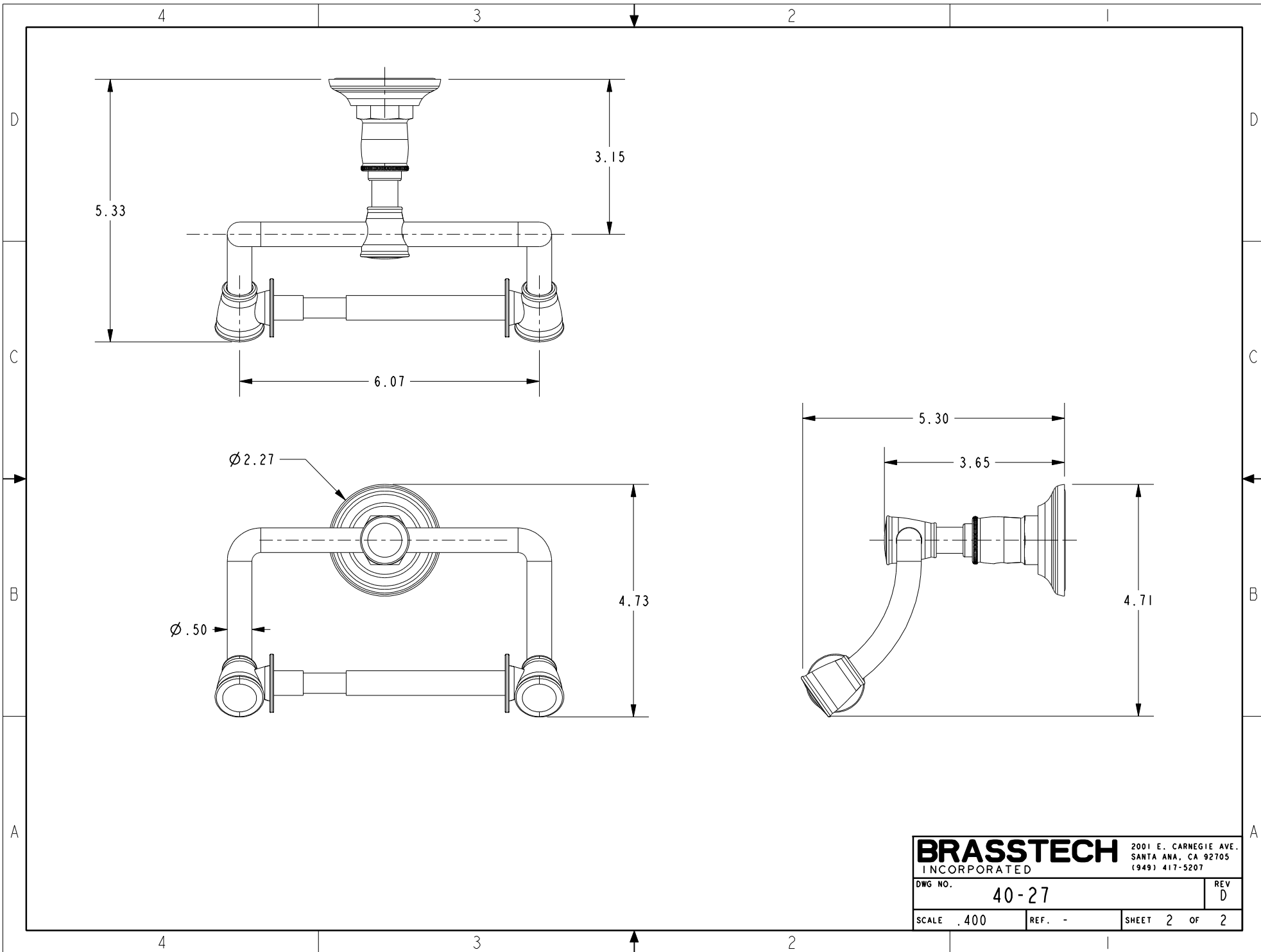
-	D	EN-4044	02/13/20	R.S.
-	C	EN-3722	02/08/19	C.G.
-	B	EN-3089	06/30/16	J.M.
-	A	EN-2717	04/16/16	-
-	-	EN-2086	09/01/13	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]	
TOLERANCES ARE:	
FRACTIONS DECIMALS	ANGLES
±1/16"	±1°
.X ±.1 [2.5]	
.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	-
CHECKED	-
APPROVED	-

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		SINGLE POST TOILET TISSUE HOLDER	
DWG NO.		REV	
40-27		D	
SCALE	REF.	SHEET	OF
.275	-	1	2



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	40-27		REV D
SCALE	.400	REF.	-
SHEET 2 OF 2			