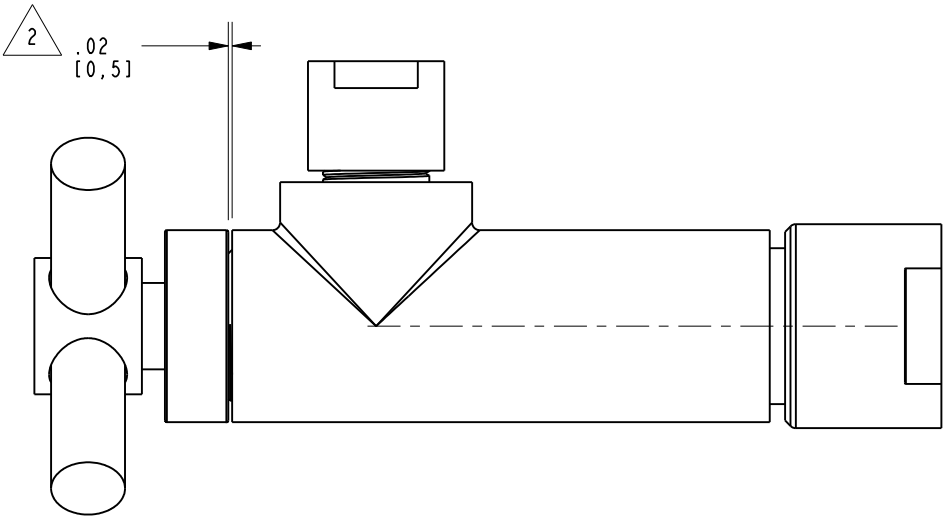


① 1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

3 HANDLE ORIENTATION WHEN VALVE IS OPENED.

4 USE ITEM 7 TO SECURE ITEM 6 TO CARTRIDGE STEM FIRST. THEN APPLY LOCTITE 680 BETWEEN ITEM 8 AND ITEM 7 BEFORE INSTALLING THEM TOGETHER.

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	6-034	BODY ASSY, ANGLE, ROUND	ASSEMBLY	1
2	50359	COMPRESSION RING	PART	1
3	50362	COMPRESSION RING	PART	1
4	51077	NUT, 7/8-18 THREAD	PART	1
5	50742	NUT, 9/16-24 UNEF-2B THREAD	PART	1
6	50737	CROSS HANDLE HUB	PART	1
7	92087	SCRW, 10-24 X 1/2 SKT HD CUP PT SS	PART	4
8	50733	SPOKE	PART	4



B	EN-4871	08/20/24	V.V.
A	EN-430011	10/25/21	NS
-	EO-0392	07/20/04	-
REV	DESCRIPTION	DATE	APPROVED

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-	-	UNITS ARE: INCHES [MM]	
-	-	TOLERANCES ARE:	
-	-	FRACTIONS DECIMALS	ANGLES
-	-	±1/16"	±1°
-	-	.X ±.1 [2.5]	
-	-	.XX ±.06 [1.5]	
-	-	X.XXX DENOTES CRITICAL DIMS.	
-	-	ALL THREADS ARE CRITICAL	
NEXT ASSY	USED ON	DRAWN	NMS 10/25/21
APPLICATION		CHECKED	N. SANTOS 10/25/21
REMOVE ALL BURRS AND SHARP EDGES		APPROVED	N. SANTOS 10/25/21

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
ANGLE VALVE, CROSS CONTEMP.			
DWG NO. 403X-1			REV B
SCALE 1.000	REF. -	SHEET 1	OF 2

