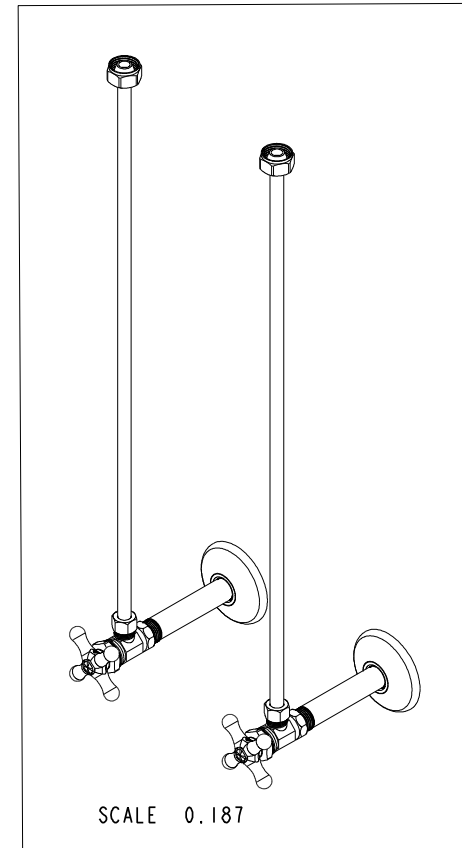
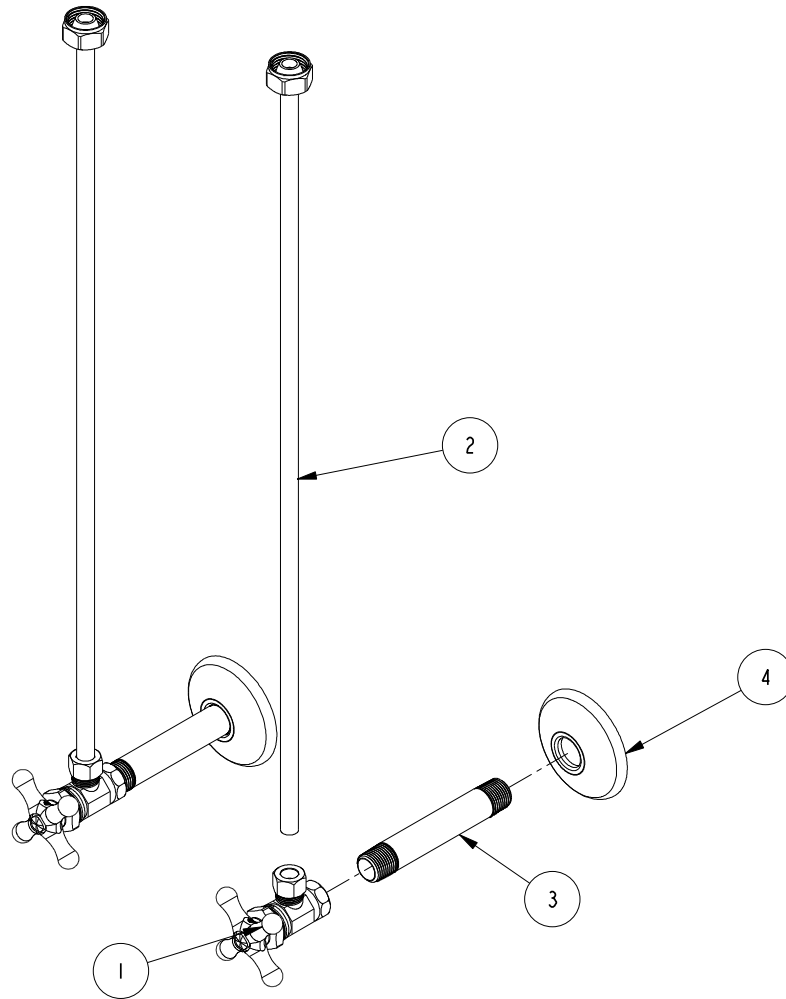


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	404X	ANGLE VALVE 3/8" IPS X 3/8" CMP W/ X	ASSEMBLY	2
2	432	SUPPLY TUBE 3/8	ASSEMBLY	2
3	451	NIPPLE 3/8" IPS X 4"	ASSEMBLY	2
4	440	FLANGE (3/8 IPS)	PART	2



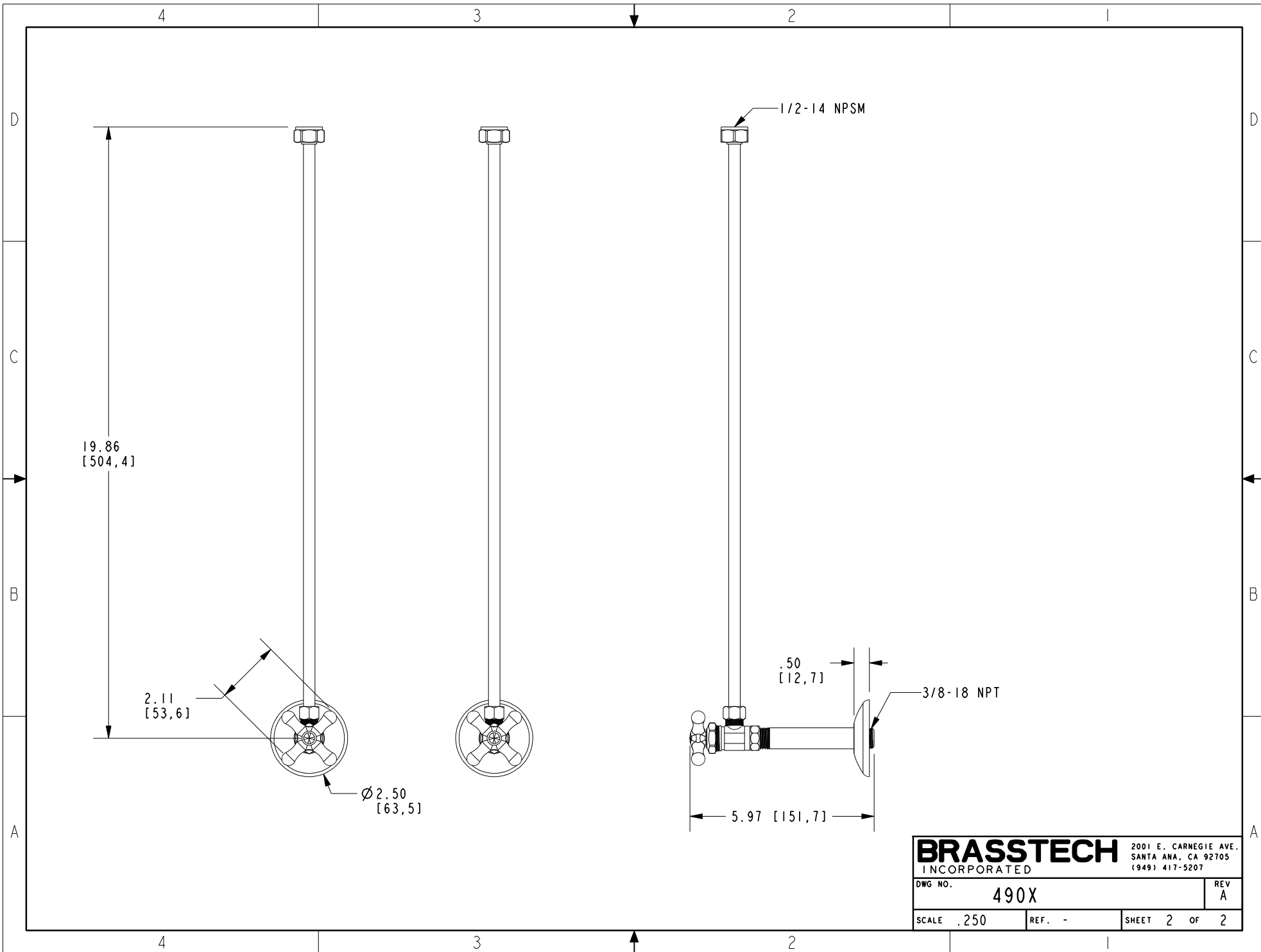
		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES (MM)	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	±.005
.X ±.1 (2.5)	±1°
.XX ±.06 (1.5)	
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	R.S.
CHECKED	R.S.
APPROVED	R.S.

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED		SUPPLY KIT 3/8" IPS W/ X HDL	
DWG NO.		REV	
490X		A	
SCALE	0.187	REF.	-
SHEET	1	OF	2

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-	A	EN-430011	10/21/21	R.S.
-	-	EN-2540	06/03/13	R.S.
ZONE	REV	DESCRIPTION	DATE	APPROVED



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO.	490X		REV A
SCALE	.250	REF.	-
SHEET 2		OF 2	