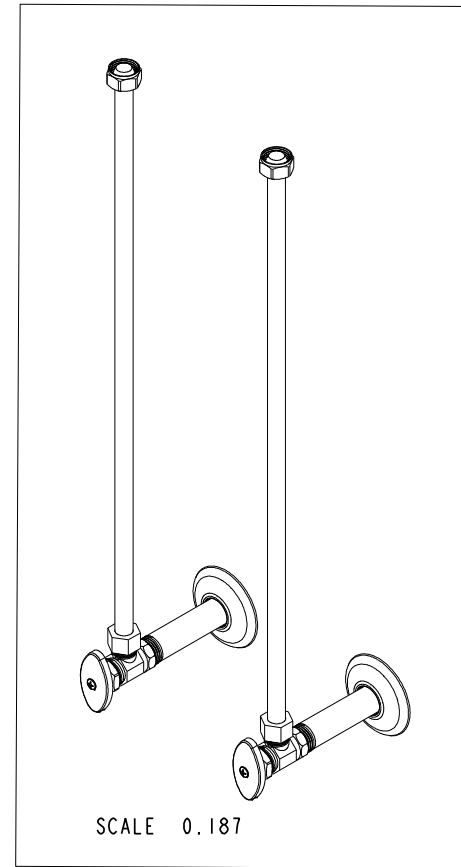
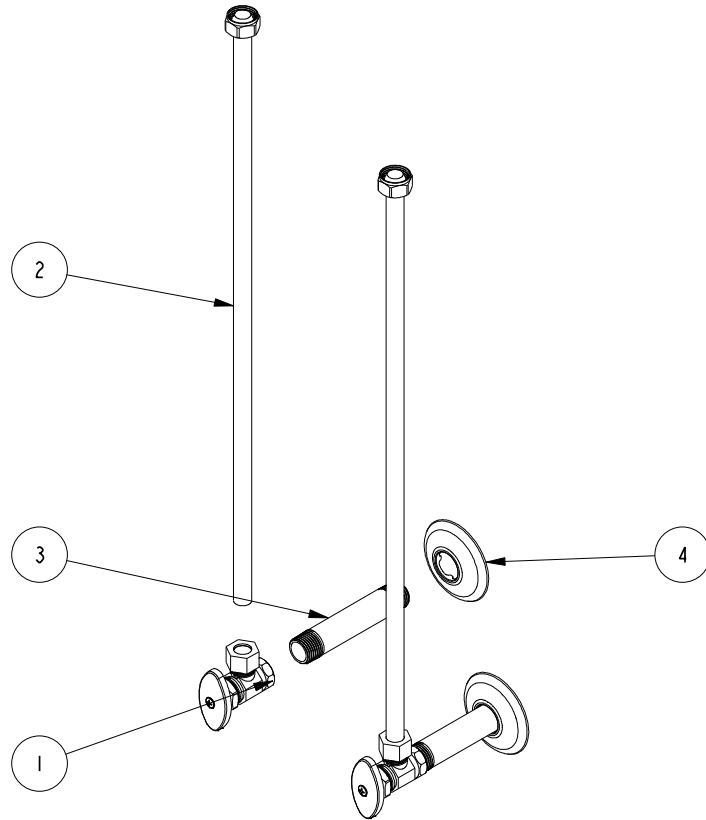


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	400	1/2" IPS INLET X 1/2" O.D. COMP. OUTLET	ASSEMBLY	2
2	430	1/2" O.D. X 20" BULLNOSE RID SUP TUBE	ASSEMBLY	2
3	450	NIPPLE	ASSEMBLY	2
4	442	BRASS FLANGE	PART	2



SCALE 0.187

		-	-
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #		REMOVE ALL BURRS AND SHARP EDGES	

UNITS ARE: INCHES (MM)	
TOLERANCES ARE:	
FRACTIONS	DECIMALS
±1/16"	±.005
.X ±.1	(2.5)
.XX ±.06	(1.5)
(X.XXX) DENOTES CRITICAL DIMS.	
ALL THREADS ARE CRITICAL	
DRAWN	06/03/13
CHECKED	06/03/13
APPROVED	06/03/13

BRASSTECH
INCORPORATED

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

SUPPLY KIT 1/2" IPS X
1/2" CMP

DWG NO.	492	REV	A
SCALE	0.187	REF.	-
SHEET	1	OF	2

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-	A	EN-430011	10/21/21	R.S.
-	-	EN-2540	06/03/13	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

4 3 2 1

D

D

C

C

B

B

A

A

21.65
[549,9]

1.68
[42,7]

1.97
[50]

Ø 2.50
[63,5]

1/2-14 NPSM

Ø .50
[12,7]

1/2-14 NPT

5.85 [148,5]

BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
DWG NO. 492		REV A	
SCALE 0.187	REF. -	SHEET 2 OF 2	

4 3 2 1