

NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2. APPLY LOCTITE 680.

3. TIGHTEN TO 14-16 FT-LBS OF TORQUE.

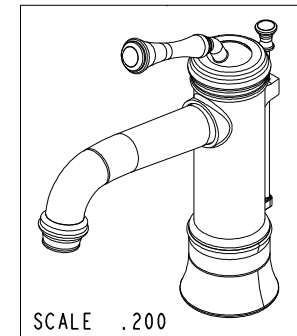
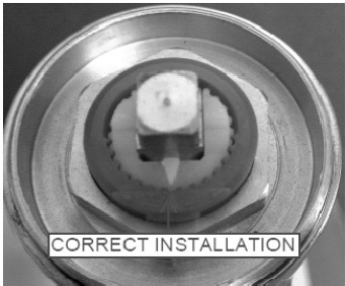
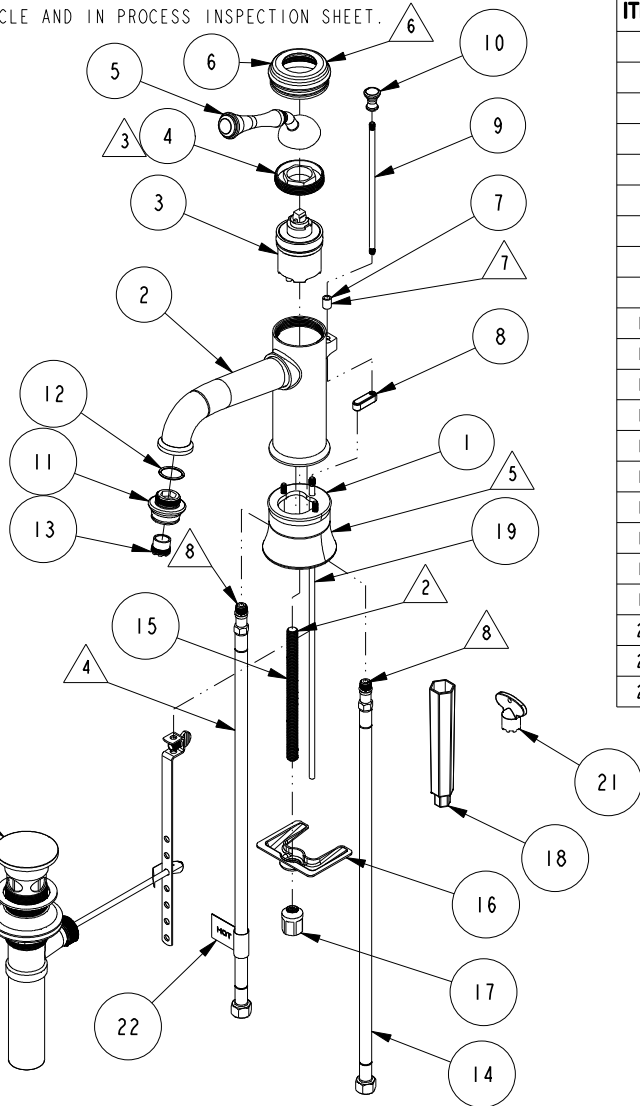
4. APPLY LABEL #98044

5. APPLY LABEL #98109 TO BACKSIDE OF BASE

6. APPLY LIGHT FILM OF SUPPER LUBE GREASE OR EQUIVALENT BETWEEN ITEMS 5 AND 6.

7. APPLY GORILLA SUPPER GLUE IMPACT-TOUGH FORMULA.

8. APPLY LOCTITE 680 AND SNUG FIT WHEN ASSEMBLED (INSTALLATION TORQUE MUST BE 17 TO 20 IN-LB).



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	2-621	SPOUT BASE ESC ASM	ASSEMBLY	1
2	8-065	LAVATORY FAUCET SPOUT ASM	ASSEMBLY	1
3	1-588	CARTRIDGE, SLEEVE ASM	ASSEMBLY	1
4	11340	CARTRIDGE PACKING NUT	PART	1
5	2-623	SINGLE LEVER HANDLE ASM	ASSEMBLY	1
6	2-624	CAP NUT ASSEMBLY	ASSEMBLY	1
7	11339	POP UP ROD BUSHING	PART	1
8	80166	POP UP ROD LINK	PART	1
9	11341	3/16" POP UP ROD	PART	1
10	11579	POP UP ROD KNOB	PART	1
11	11576	AERATOR SHELL	PART	1
12	91022	O-RING, #2- 018, EPDM, 65-75 DURO, NSF 61	PART	1
13	12405	CACHE AERATOR INSERT, TT SIZE, 1.2 GPM	PART	1
14	11892	SUPPLY LINE CONNECTOR ASM	PART	2
15	11281	MOUNTING STUD	PART	1
16	11280	MOUNTING BRACKET	PART	1
17	11285	MOUNTING NUT	PART	1
18	92297	INSTALLATION TOOL, WRENCH	PART	1
19	10288	3/16" POP UP ROD	PART	1
20	325	POP UP ASSEMBLY	ASSEMBLY	1
21	91379	AERATOR KEY	PART	1
22	98044	LABEL - HOT	PART	1

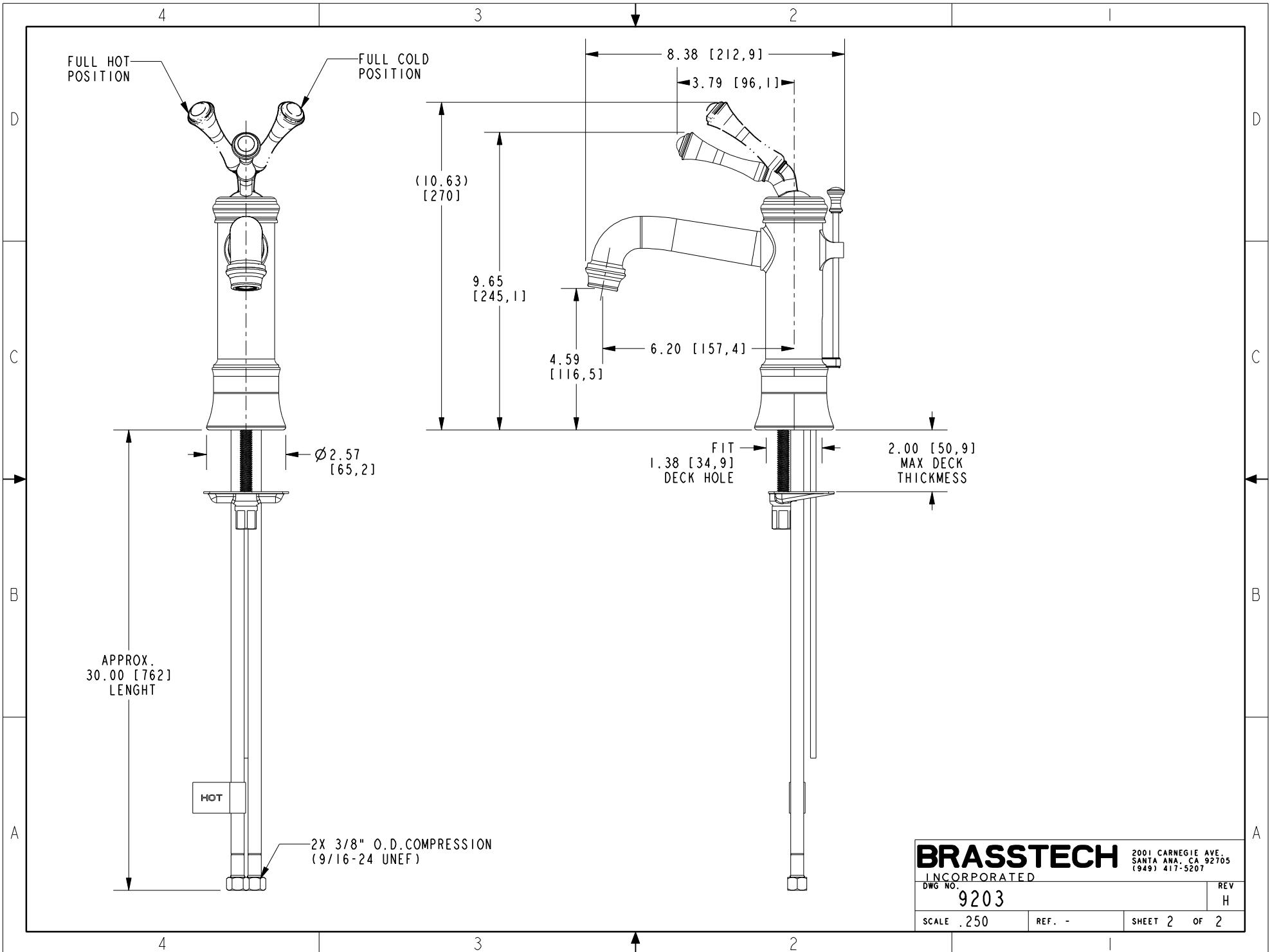
-	H	EN-4300m	02/05/21	R.S.
-	G	EN-3404	09/20/17	V.VU
-	F	EN-2896c	05/24/16	J.A
-	E	EN-2643	01/15/16	J.M
-	D	EN-2639	11/14/13	-
-	C	EN-2503	04/17/13	-
-	B	EN-2119	07/24/12	-
-	A	EN-1489	02/22/10	-
-	-	EN-1291	11/12/09	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]			
TOLERANCES ARE:			
FRACTIONS	DECIMALS	ANGLES	
±1/16"	.X ±.1 [2.5]	±1°	
	.XX ±.06 [1.5]		
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL			
DRAWN	JINSON	09/20/17	
CHECKED	RAVINDRA	09/20/17	
APPROVED	V.VU	09/20/17	

BRASSTECH		2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED			
SINGLE HOLE NEWPORT COLUMNAR			
DWG NO.	9203	REV	H
SCALE	.150	REF.	-
SHEET	1	OF	2



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DWG NO.	9203	REV	H
SCALE	.250	REF.	-
SHEET 2		OF 2	