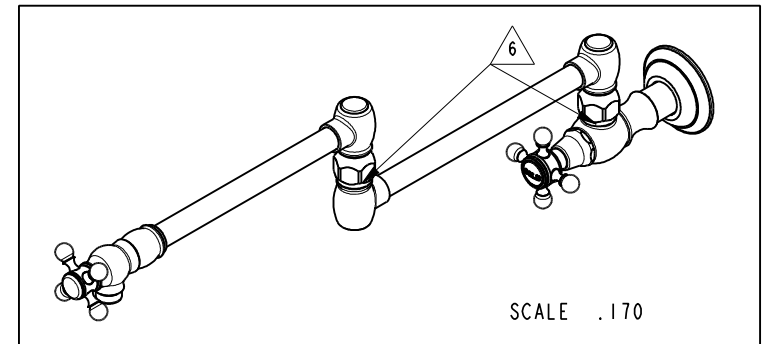
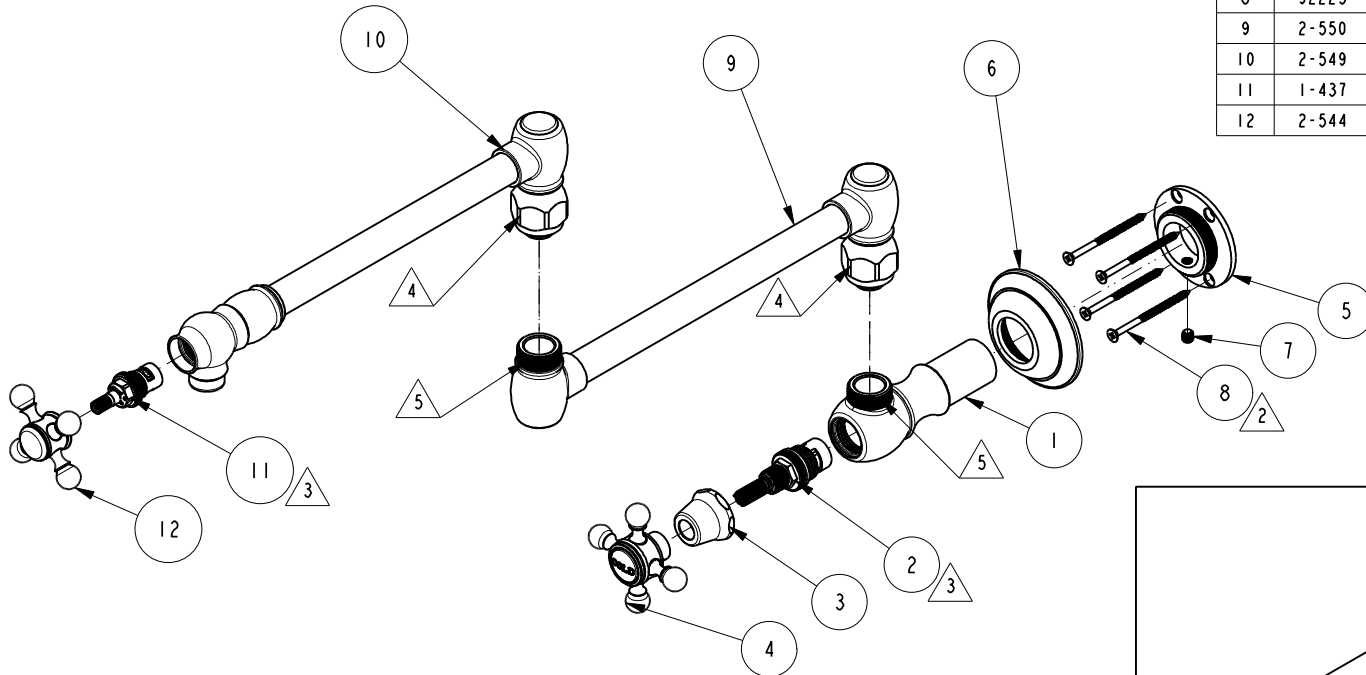


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. PACK THESE ITEMS IN A PLASTIC BAG.
3. INSTALLATION TORQUE 11-14 LB-FT.
4. INSTALLATION TORQUE 6-9 LB-FT.
5. APPLY LOCTITE 680.
6. SWIVEL CONNECTION SHALL NOT HAVE NOTICEABLE WOBBLINESS AFTER ASSEMBLY.

BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11299	VALVE BODY, WALL-END	PART	1
2	1-002	W/S CARTRIDGE - HOT	PART	1
3	10331	BONNET FOR 933, 934	PART	1
4	2-142	HANDLE ONLY, COLD	ASSEMBLY	1
5	11301	FLANGE, MOUNTING	PART	1
6	2-555	FLANGE ASM, TRAD	ASSEMBLY	1
7	92231	SCRW, 1/4-20 X 1/4 SKT HD CUP PT SS	PART	1
8	92223	SCRW, #8 X 2-1/2 PHL FLT HD SS	PART	4
9	2-550	LOWER ARM ASM, TRAD	ASSEMBLY	1
10	2-549	UPPER ARM ASM, TRAD	ASSEMBLY	1
11	1-437	CARTR 3/8 HOT 1/4 TR	PART	1
12	2-544	CROSS HANDLE ASM, TRAD	ASSEMBLY	1



ZONE	REV	DESCRIPTION	DATE	APPROVED
-	F	EN-4300q	11/20/20	R.S.
-	E	EN-4112	02/24/20	J.M.
-	D	EN-3756	11/26/18	C.G.
-	C	EN-2874	09/30/15	N.S.
-	B	EN-2528	05/08/13	-
-	A	EO-0701	08/25/06	-
-	-	EO-0641	01/18/06	-

COPYRIGHT 2005 BRASSTECH, INC. THESE DRAWINGS AND THE DESIGNS DEPICTED HEREIN ARE THE PROPRIETARY PROPERTY OF BRASSTECH. ANY USE OR REPRODUCTION IS SUBJECT TO THE EXPRESS APPROVAL OF BRASSTECH. UNAUTHORIZED USE IS STRICTLY PROHIBITED. ALL RIGHTS RESERVED.

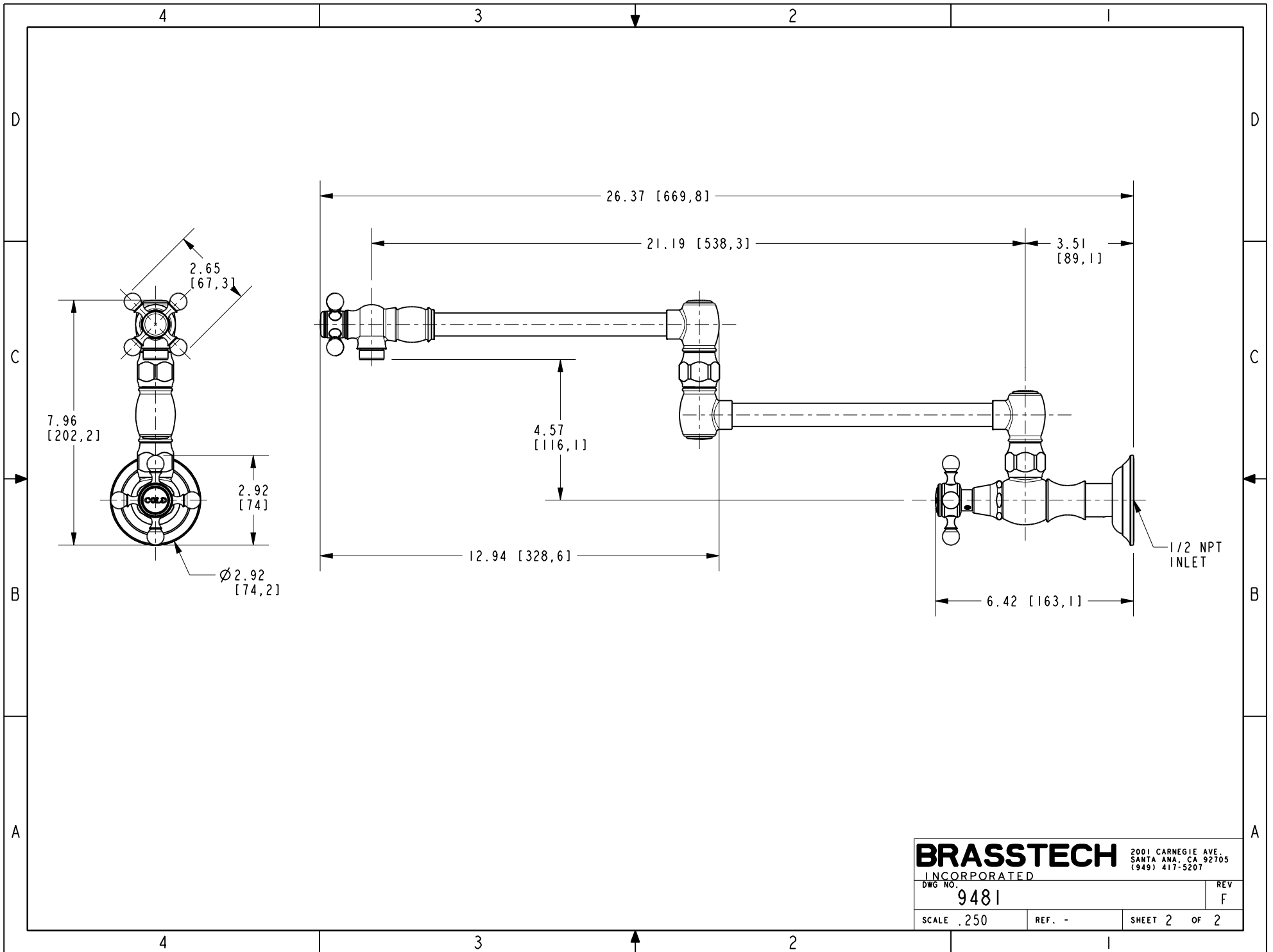
TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]		
TOLERANCES ARE:		
FRACTIONS DECIMALS	ANGLES	
±1/16"	.X ±.1 [2.5]	±1°
	.XX ±.06 [1.5]	
(X.XXX) DENOTES CRITICAL DIMS.		
ALL THREADS ARE CRITICAL		
DRAWN	JINSON	11/20/20
CHECKED	R.S.	11/20/20
APPROVED	R.S.	11/20/20

BRASSTECH 2001 CARNEGIE AVE.
INCORPORATED SANTA ANA, CA 92705
(949) 417-5207

POT FILLER, WALL, CROSS,
TRAD

DWG NO.	9481	REV	F
SCALE	.230	REF.	-
SHEET	1	OF	2



BRASSTECH
 INCORPORATED
 2001 CARNEGIE AVE.
 SANTA ANA, CA 92705
 (949) 417-5207

DWG NO. 9481	REV F
SCALE .250	REF. -
SHEET 2 OF 2	